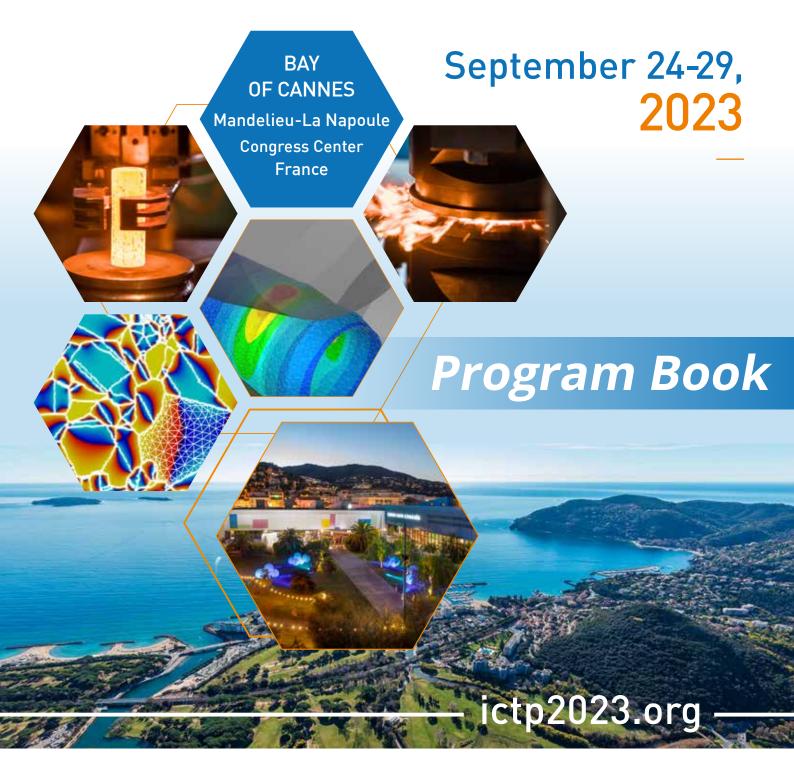


## 14 International Conference on the Technology of Plasticity







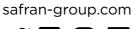








Depuis des décennies, Safran conçoit et produit des solutions de haute technologie pour les domaines de l'aéronautique, de l'espace et de la défense. Parce que l'innovation est au cœur de son ADN, 75 % de l'effort de Safran en matière de R&T est consacré à l'efficacité environnementale de ses produits. Aujourd'hui plus que jamais, les femmes et hommes qui constituent notre Groupe mettent leurs talents au service d'une ambition commune : contribuer durablement à un monde plus sûr, où le transport aérien devient toujours plus respectueux de l'environnement, plus confortable et plus accessible.













## 14th International Conference **Conference** on the Technology of Plasticity





## FRENCH RIVIERA

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## 1. Welcome message

For the 1st time in its 40-year long history, the International Conference on the Technology of Plasticity lands in France for its 14th edition. After challenging years of restrictions to online events, it is our great pleasure and honor to welcome all our quests, on site, for this new edition in Mandelieu - La Napoule on the French Riviera.

This 14th edition is co-organized by two of France's most prestigious engineering schools: Mines Paris PSL and Arts et Métiers. Created in 1783 and 1780 respectively, these two institutions are recognized for their active industryoriented research activities.

Rooted in a long tradition of excellence, the International Conference on the Technology of Plasticity, often referred to as the "Olympic Games of Metal Forming", is not only a conference showcasing the latest scientific achievements. It is also a place where a bridge is built between fundamental science and real-world industrial applications. By bringing together international scientists and engineers from across industry, academia, and government we not only have the opportunity to share our latest results, but we can also brainstorm solutions that this ICTP community can provide to answer major challenges in industry, society and the environment. Indeed, research and development in metal forming transcend the goal of enhancing productivity, optimizing component properties, or reducing production costs. They play a pivotal role in addressing the energy transition and sustainable development imperatives that will shape our industry and our society in the coming decades.

For this 14<sup>th</sup> edition, more than 510 abstracts were submitted from 35 different countries. After a rigorous reviewing process, 370 contributions were accepted for oral communications and 34 for poster session. The full paper proceedings are available online through Springer Proceedings Series during the conference. This edition introduces dedicated Minisymposia (MS), to honor and celebrate Professors with outstanding contributions to our community. The MS Lang session pays tribute to our late colleague Professor Li Hui Lang for his pioneering contributions in hydroforming and powder hot isostatic pressing. With more than 60 contributions, Professor Frédéric Barlat's MS underscores the community's recognition of his groundbreaking work. In addition to seven visionary plenary talks, we will also host two interactive plenary workshops. These workshops are dedicated to the growing integration of data science in materials & manufacturing, and to the challenges and opportunities that material forming industries face in their journey towards achieving zero-emission objectives. The 2023 JSTP International Prize for Research & Development in Precision Forging will again be awarded by the Japanese Society of Technology of Plasticity (JSTP), alongside a new JSTP prize for Young Researchers, to be awarded for the first time.

As the organizers, we extend our heartfelt gratitude to all individuals and institutions that have supported us in orchestrating this event. Our foremost thanks go to the authors for their excellent contributions and active participation. We wish to express our warm appreciation to our dedicated reviewers, who carefully and constructively evaluated all the submitted papers. We are also grateful to the members of the ICTP International Scientific Committee and the Standing Advisory Board for their insightful guidance. Finally, let us thank our generous sponsors, whose substantial support has been instrumental in hosting this international event in such good conditions and in such a beautiful place.

We are very excited to organize an event that marks our return to in-person gatherings after an extended period of "virtual events". The sunny shores of the French Riviera provide the perfect backdrop to engage in this scientific event and to discover the beauty and charm of France. Please enjoy the conference and take advantage of this opportunity to share new ideas, discuss challenging applications and set up new collaborations.

Welcome to the 14th ICTP conference!



- Pierre-Olivier Bouchard -Mines Paris I PSL Research University



- Katia Mocellin -Mines Paris I PSL Research University



Arts et Metiers Institute of Technology





Partners & Sponsors Partners & Sponsors

## 2. Partners & Sponsors

## **Silver Sponsors**









## **Exhibitors**









## With the support of (Institutions / Associations)



















## Exhibition plan:





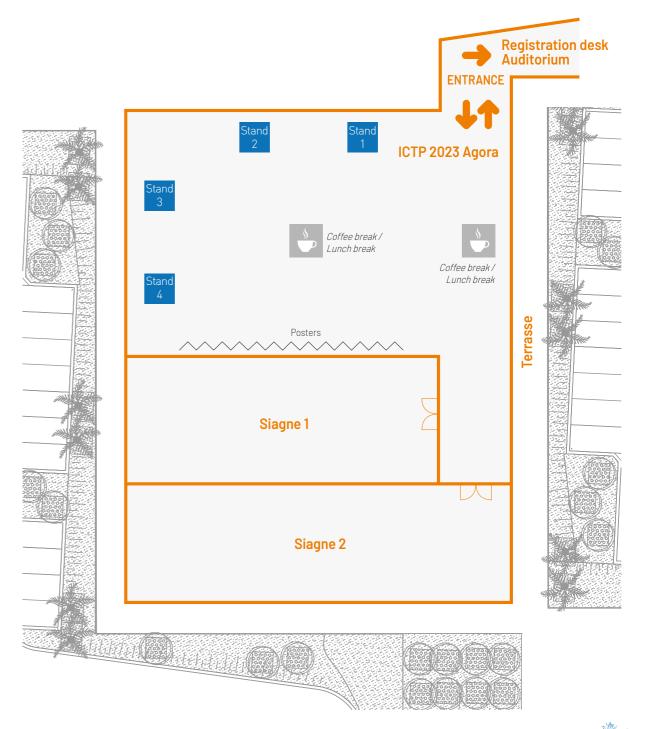




Stand 2

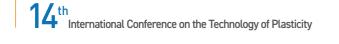
Stand 3

Stand 4









#### 3. Committees

#### ICTP 2023 Chairs

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Katia Mocellin, Mines Paris I PSL Research University- CEMEF

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Wolfram Volk, Technical University of Munich (Germany)

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Jun Yanagimoto, University of Tokyo (Japan)

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Jeong Whan Yoon, Korea Advanced Institute of Science and Technology (Korea)

Yoshinori Yoshida, Gifu University (Japan)

Shi-Hong Zhang, Chinese Academy of Sciences (China)

**Gwoqun Zhao,** Shandong University (China)

**Zhenshan Cui,** Shanghai Jiao Tong University (China)

#### Local organizing team

Cyrille Baudouin, Madeleine Bignon, Daniel Boehm, Quentin Bourget, Sébastien Burgun, Léa Cailly-Brandstäter, Romain Castellani, Joséphine Chatellier, Sandra Chevret, Camille Durand, Valentin Duvivier, Cynthia Elhaji, Simon Fays, Alexandre Fendler, Pauline Hahn, Zichen Kong, Claude Korolakina, Sélim Kraria, Imène Lahouij, Laurent Langlois, Zixuan Li, Ludivine Maccioni, Philippe Mangin, Stéphane Mathieu, Aya Midaoui, Florence Morcamp, Adam Nassif, Daniel Pino Munoz, Antonio Potenciano, Heyu Song, David Uribe.





#### 4. General Information

#### **Conference Venue**

Mandelieu-La Napoule Congress and Exhibition Center 836 boulevard des écureuils 06210 Mandelieu-La Napoule - France

#### **Registration and Information Desk**

The registration and information desk for the conference is located on the ground floor of conference venue "Mandelieu-La Napoule Congress and Exhibition Center":

#### Opening hours:

Monday to Thursday: 07:30 am - 07:00 pm

A member of the local organizing team will be present in each conference room during the entire conference. You can easily identify the members of the local organizing team thanks to their blue lanyards and orange badges. Do not hesitate to get in touch with them for any questions!

#### Name Badges

The name badges are to be worn visibly during the entire conference. Your personal badge sheet will be sent to you by e-mail prior to the conference. Please make sure that you print your own badge sheet on A4 paper before you attend the conference and bring it with you. The badge holder will be provided at registration.

#### How to get there from Nice Côte d'Azur International airport : You can take the bus from the Airport Terminal 2 at the Arrivals level, in front of gates A1 to A3, platform 4 (see map below):

## There are two bus lines that can lead you to Mandelieu, both leaving from platform 4:

Line 60 (from Nice to Aix-en-Provence)

Line 90 (from Nice to Saint-Raphaël)

Pre-booking possible online. You can also buy your bus ticket on-board with only 0.40€ surcharge.

## The departure times are listed in the table below. The journey will take about 40 minutes.

| Line 60  |          | Line 90  |
|----------|----------|----------|
| 06:15 am | 01:15 pm | 09:00 am |
| 07:55 am | 02:15 pm | 11:30 am |
| 09:15 am | 04:15 pm | 01:30 pm |
| 10:30 am | 05:20 pm | 03:45 pm |
| 12:45 pm | 05:45 pm | 07:30 pm |
|          |          | 09:30 pm |

Get off the bus at Gare Routière de Mandelieu, Mandelieu-la-Napoule. The bus station is less than a 200m walk from the Tourist Office, the Congress Center, or Hotel Ibis Cannes Mandelieu.

#### • Bus company: ZOU! LER

Line 60 (Line from Nice to Aix-en-Provence) – 40 min
Take the line 60 from Aeroport Terminal 2, Nice
Stop at Gare Routière de Mandelieu, Mandelieu-la-Napoule
Line 90 (Line from Nice to Saint Raphaël) – 40 min
Take the line 90 from Aeroport Terminal 2, Nice
Stop at Gare Routière de Mandelieu, Mandelieu-la-Napoule
80 seats per bus

#### By train

- Mandelieu-la-Napoule train station (second line train)

Location: https://m.ter.sncf.com(40' walking)

- Cannes train station (main line train)

Location: https://m.ter.sncf.com(15' driving) Information: https://www.sncf-connect.com/

#### By bus

#### → Bus from Cannes SNCF train station

In front of the Cannes train station, head to platform I (out of the 14 bus platforms available). Platforms A and B are on the right-hand side as you exit the train station, while platforms M-N are on the left. Platform I is in-between, on the left side. The 'Palm Express A' bus departs every 25 minutes from this platform. Please ensure you board the 'Palm Express A' as there are multiple 'Palm' bus lines.

Once aboard, alight at the 'Gare Routière de Mandelieu' station. Please note that the bus makes approximately 30 stops in between. The 'Gare Routière de Mandelieu' station is a 2-minute walk from the Conference Centre.

#### → Local bus

From Monday to Saturday, departure every 12 minutes Sunday, departure every 25 minutes

#### → Conference shuttles

For your convenience, shuttle services are available between the main hotels and the CEC conference center. Alternatively, it is about a 15-minute walk to the conference center.

- Shuttle meeting points are as follows:

For guests staying at Hotel Goelia, Hotel Zenitude Confort, Hotel Casa

- Rose, Hotel Ilôt du Golf, and Motel Capsol:

Meeting Point: Bus station 'Berges de la Siagne'

For guests staying at Hotel Pullman and Hotel Ermitage de l'Oasis:

Meeting Point: In front of Hotel Pullman

- For guests staying at Hotel Mercure:

Meeting Point: In front of Hotel Mercure

#### Monday 25th:

- Departure timetable from hotels to Conference Center: 07:30 am 08:00 am 08:30 am
- Departure timetable from Conference Center to hotels: 06:30 pm 07:00 pm
- Departure timetable from hotels to Conference Center: 07:30 am 08:00 am

#### Wednesday, 27th:

- Departure timetable from hotels to Conference Center: 08:30 am 09:00 am
- Departure timetable from Conference Center to hotels: 06:40 pm 07:10 pm

#### Thursday, 28th

- Departure timetable from hotels to Conference Center: 07:30 am 08:00 am
- Departure timetable from Conference Center to hotels (after Farewell party): 07:30 pm 08:30 pm 09:30 pm

#### Friday, 29th:

• Departure timetable from hotels to Conference Center: 07:00 am - 07:15 am



#### → In & Out transfer

To arrange your return transfer to the airport or train station using the paid shuttle service, please take note of the following:

A service desk will be available at the Welcome desk during the following hours:

- Monday: 11:00 am to 01:30 pm
- Tuesday: 12:30 pm to 02:00 pm

Alternatively, you can book your transfer online at https://booking.easytransferriviera.com/ictp2023/.

Please keep in mind that all services must be booked a minimum of 48 hours in advance. This ensures a smooth and timely arrangement for your transfer.

Contact Flash Azur: Stéphane +33 782 923 685

#### **Medical Assistance**

If medical assistance is required, please contact the reception desk or a member of the ICTP Team.

#### **Smoking Policy**

Smoking is prohibited inside the Congress Center. Smokers are permitted to smoke outside the building.

#### Cannes & Mandelieu tourist information:

www.mandelieu-tourisme.com/activites/



#### **Contact / Organization**



1 rue Augustine Variot 92240 Malakoff France

Onsite at the CEC welcome desk:
Monday to Thursday: 07:30 am - 07:00 pm

#### 5. Traveller information

#### Local time

France is located in the "Central European Time + 1 hour" (CET+1) time zone, and it operates with daylight saving time.

Thus there is a time difference of :

- -9h with Los Angeles,
- -6h with New York,
- -5h with Sao Paulo,
- -1h with Lisbon and London,
- +3,5 with New Delhi,
- +6h with Beijing
- +7h with Seoul and Tokyo.

## Electricity supply In France, Type E electricity

plugs are used (two round pins and one receptacle with male grounding pin); you will need an adaptor to charge computers, phones, tablets and other electrical equipment. France supply is 220V 50Hz.



#### Money matters

«The local currency in France, as in most of Europe, is the euro (€). Payment with cards or mobile phones is very common in France, accepted in shops, hotels, restaurants, and more. It's worth noting that small shopkeepers often set a minimum purchase amount to accept card or mobile payments.

You can obtain cash from ATMs, which often offer favorable exchange rates. Airports and areas near the Congress Centre (the closest being at La Banque Postale, 590 avenue de Cannes) have ATMs readily available. Virtually all ATMs in France accept MasterCard and Visa, and many are connected to the Cirrus and Plus systems. American Express also has ATMs in major cities. Most French ATM keyboards use numbers only, so if your PIN contains letters, remember the number equivalents. Four- and five-digit PINs are acceptable in France.

Restaurants in France typically charge for meals in one of two ways. A 'menu' includes two or three courses (with cheese and/ or dessert, and sometimes a half-bottle of wine) for a set price. Alternatively, you can order items 'à la carte,' which is generally more expensive. Tipping is not mandatory in French restaurants because service charges are usually included in the prices. However, if you enjoyed the meal and/or the service, it's customary to tip the waiter, usually up to 10% of the bill.»





#### Information for Oral Presentations

Please check the date and time of your presentation in the program book. All speakers should be present in the session room at least 10 minutes before the start of the session and inform the session chair about their arrival. The presentation has to be submitted beforehand at the Preview room (see below). The official language of the 14th ICTP is English. No simultaneous translation will be offered. All session rooms are equipped with computer projection. A session assistant will be available if help is needed

#### • Presentation timings

#### The time allocation for speakers is as follows:

- Plenary lecture: 45 minutes including discussion
- Keynote presentation: 30 minutes presentation + 10 minutes discussion
- Regular presentation: 15 minutes presentation + 5 minutes discussion

Please keep your presentation time as stated to permit discussion. The session chairpersons are requested to strictly keep the time schedule and close presentations if required.

#### • Preview room - presentations upload

Presentation files must be delivered to the conference Preview room at least half a day prior to the presentation. Regarding Monday presentations, the speakers are asked to come as early as possible on Monday morning to upload and check their presentations. A brief technical check will be conducted by our IT-team. It is not possible to upload the presentation files in the session rooms. Speakers will not be permitted to connect their own computers to the conference projection system.

All presentations are sent directly from the preview room to each of the conference rooms.

#### · Format requirements

In order for your presentation to run properly, you need to follow these instructions for setting up your presentation.

- Your electronic presentation can be displayed in a MS Windows environment using MS PowerPoint (2000/2003 or 2007/2010) or using Adobe Portable Document Format (\*.pdf)
- Please use standard Windows fonts only
- The following video container formats are supported: \*.wmv, \*.mpg or \*.mpeg. The video files should be put in the same folder
- as the presentation file. Note that video resolutions higher than DVD-Video (720 x 576 dpi) cannot be supported
- Please prepare your Powerpoint respecting 16:9 format. You are free to design your Powerpoint according to your preferences (there is
- You can download the ICTP logo here: https://www.ictp2023.org/upload/template/TETIERE.pdf

## 7. Workshops

In addition to the traditional scientific themes associated with the ICTP conferences, the 2023 edition of ICTP will give the opportunity to highlight specific topics that we believe are particularly important for our community in the years to come.

These topics will be addressed through 2 Workshops in plenary sessions organized as Panel Discussions. These panel discussions will be led by a chairperson and will involve 3 additional experts in the field who will share their respective visions and interact with the attendees.

#### **WORKSHOP 1**

#### Tuesday 26th

- 02:00 pm - 02:45 pm -- Room : Auditorium -

Towards a paradigm shift related to the ever increasing use of data science in materials & manufacturing?

#### **Chairwoman:**

• Jian CAO (Northwestern University, USA)

#### **Experts:**

- Peter GROCHE (TU Darmstadt, GERMANY),
- Jose ALVES (TRANSVALOR, FRANCE),
- Dirk MOHR (ETH Zurich, SWITZERLAND)

#### **WORKSHOP 2**

#### Wednesday 27th

- 02:00 pm 02:45 pm -- Room: Auditorium -
- **Challenges and opportunities of material**

forming industries towards zero emission objectives

#### **Chairman:**

• Yvan CHASTEL (RENAULT, FRANCE)

#### **Experts:**

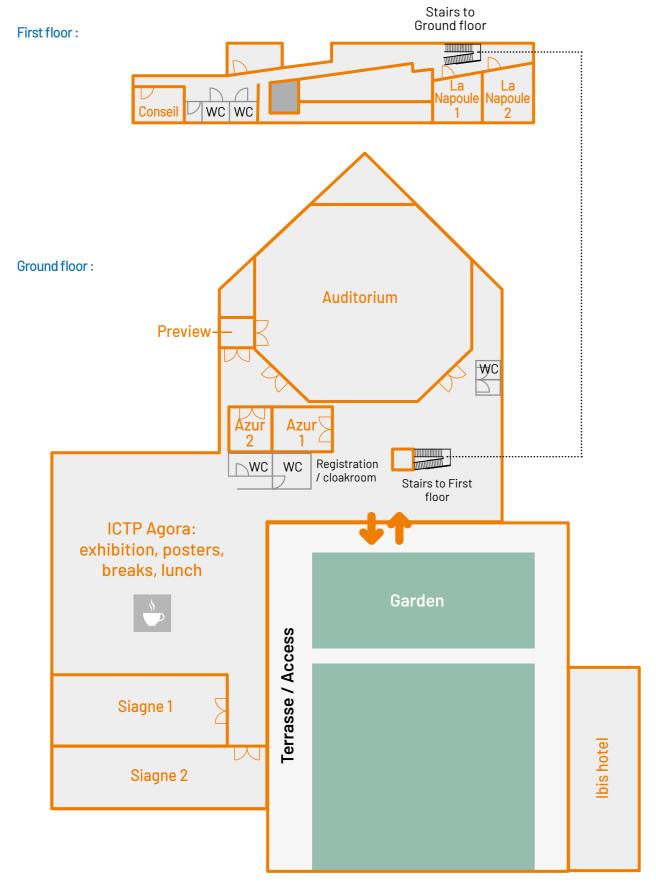
- Julian ALLWOOD (University of Cambridge, UK),
- Anne-Laure LAFLY (AIRBUS, FRANCE),
- Philippe ANTOINE (ArcelorMittal, FRANCE)

We expect lively and insightful discussions thanks to the expertise of our speakers who come from different worlds and may have different visions on these topics. These workshops will also leave space for discussions, and we hope for active interaction with the attendees.





## 8. Conference Layout





## 9. Conference Program

## September 24-29, 2023

| MONDAY              | Auditorium   | Azur 1       | Azur 2      | Siagne 1              | Siagne 2            | IBIS                        | Conseil              | La Napoule 1         | La Napoule 2           |  |  |  |  |  |  |
|---------------------|--|--------------|-------------|-----------------------|---------------------|-----------------------------|----------------------|----------------------|------------------------|--|--|--|--|--|--|
| 08:00 am            |  | Registration |             |                       |                     |                             |                      |                      |                        |  |  |  |  |  |  |
| 09:00 am            | Opening Ceremony (including JSTP Prize for Precision Forging Announcement) |              |             |                       |                     |                             |                      |                      |                        |  |  |  |  |  |  |
| 10:00 am            | Plenary • Speaker: Jian CAO / Chair: Marion MERKLEIN (Germany)             |              |             |                       |                     |                             |                      |                      |                        |  |  |  |  |  |  |
| 10:45 am            | Coffee break   |              |             |                       |                     |                             |                      |                      |                        |  |  |  |  |  |  |
| 11:10 am - 12:10 am | SYMPOSIUM -<br>BARLAT  | JOINING      | TRIBOLOGY   | EXTRUSION             | SHEET<br>FORMING    | MICROSTRUCTURE<br>EVOLUTION | AI / DATA<br>SCIENCE | DAMAGE &<br>FRACTURE | INCREMENTAL<br>FORMING |  |  |  |  |  |  |
| 12:30 am            |  |              |             | Lunc                  | h • Sponsored by Al | RBUS                        |                      |                      |                        |  |  |  |  |  |  |
| 2:00 pm             |  |              | Plenary • S | Speaker: Toshihiko Kl | JWABARA (Japan) / ( | Chair: Jun YANAGIMO         | TO (Japan)           |                      |                        |  |  |  |  |  |  |
| 2:55 pm - 4:15 pm   | SYMPOSIUM -<br>BARLAT  | JOINING      | TRIBOLOGY   | EXTRUSION             | SHEET<br>FORMING    | MICROSTRUCTURE<br>EVOLUTION | AI / DATA<br>SCIENCE | DAMAGE &<br>FRACTURE | INCREMENTAL<br>FORMING |  |  |  |  |  |  |
| 4:15 pm             |  |              |             |                       | Coffee break        |                             |                      |                      |                        |  |  |  |  |  |  |
| 4:45 pm - 6:05 pm   | SYMPOSIUM -<br>BARLAT  | JOINING      | TRIBOLOGY   | EXTRUSION             | SHEET<br>FORMING    | MICROSTRUCTURE<br>EVOLUTION | TUBE<br>FORMING      | DAMAGE &<br>FRACTURE | INCREMENTAL<br>FORMING |  |  |  |  |  |  |

| TUESDAY             | Auditorium  | Azur 1       | Azur 2                        | Siagne 1               | Siagne 2              | IBIS                        | Conseil                | La Napoule 1         | La Napoule 2             |  |  |  |  |
|---------------------|---|--------------|-------------------------------|------------------------|-----------------------|-----------------------------|------------------------|----------------------|--------------------------|--|--|--|--|
| 08:30 am            | Plenaries • Speaker: Bernd-Arno BEHRENS (Germany), Sandrine THUILLIER / Chair: A. Erman TEKKAYA (Germany) |              |                               |                        |                       |                             |                        |                      |                          |  |  |  |  |
| 10:00 am            |   | Coffee break |                               |                        |                       |                             |                        |                      |                          |  |  |  |  |
| 10:30 am - 12:30 am | SYMPOSIUM - JOINING BARLAT  |              | EXPERIMENTAL CHARACTERISATION | EXTRUSION              | SHEET<br>FORMING      | MICROSTRUCTURE<br>EVOLUTION | BLANKING /<br>SHEARING | DAMAGE<br>& FRACTURE | INCREMENTAL<br>FORMING   |  |  |  |  |
| 12:30 am            |   |              |                               | Lunch • S              | Sponsored by AUBER    | T & DUVAL                   |                        |                      |                          |  |  |  |  |
| 2:00 pm             |   | Worksl       | nop: Towards a parad          | igm shift related to t | he ever-increasing u  | se of data science in       | materials & manufac    | cturing?             |                          |  |  |  |  |
| 3:00 pm - 4:30 pm   | SYMPOSIUM -<br>BARLAT   | JOINING      | EXPERIMENTAL CHARACTERISATION | FORGING                | SHEET<br>FORMING      | MICROSTRUCTURE<br>EVOLUTION | ROLLING                | DAMAGE<br>& FRACTURE | CONSTITUTIVE<br>MODELING |  |  |  |  |
| 4:30 pm             |   |              |                               | Dep                    | arture for Nice (band | quet)                       |                        |                      |                          |  |  |  |  |

| WEDNESDAY           | Auditorium                                | Azur 1                | Azur 2             | Siagne 1            | IBIS                   | Conseil   | La Napoule 1         | La Napoule 2                  |                          |  |  |  |  |
|---------------------|---|-----------------------|--------------------|---------------------|------------------------|---|----------------------|-------------------------------|--------------------------|--|--|--|--|
| 09:30 am            | Additorium                                | ALUI I                |                    |                     |                        | Siagne 2 IBIS Conseil La Napoule 1 La Napoule 2  (United Kingdom) / Chair: Paulo MARTINS (Portugal) |                      |                               |                          |  |  |  |  |
| 10:25 am - 11:25 am | SYMPOSIUM -<br>BARLAT                     | EXTRUSION             | TUBE<br>FORMING    | FORGING             | SHEET<br>FORMING       | MICROSTRUCTURE<br>EVOLUTION   |                      | EXPERIMENTAL CHARACTERISATION | CONSTITUTIVE<br>MODELING |  |  |  |  |
| 11:25 am            | Coffee break                              |                       |                    |                     |                        |   |                      |                               |                          |  |  |  |  |
| 11:40 am - 12:30 am | Posters session                           |                       |                    |                     |                        |   |                      |                               |                          |  |  |  |  |
| 12:30 am            | Lunch • Sponsored by SAFRAN & SAFRAN TECH |                       |                    |                     |                        |   |                      |                               |                          |  |  |  |  |
| 2:00 pm             |   | V                     | orkshop: Challenge | s and opportunities | of material forming in | ndustries towards zer   | o emission objective | es                            |                          |  |  |  |  |
| 2:55 pm - 4:15 pm   | SYMPOSIUM - SYMPOSIUM                     |                       | TUBE<br>FORMING    | FORGING             |                        |   | ROLLING              | BENDING                       | CONSTITUTIVE<br>MODELING |  |  |  |  |
| 4:15 pm             |   |                       |                    |                     | Coffee break           |   |                      |                               |                          |  |  |  |  |
| 4:45 pm - 6:25 pm   | SYMPOSIUM -<br>BARLAT                     | SYMPOSIUM -<br>BARLAT | TUBE<br>FORMING    | FORGING             | SHEET<br>FORMING       | MICROSTRUCTURE<br>EVOLUTION   | ROLLING              | BENDING                       | CONSTITUTIVE<br>MODELING |  |  |  |  |

| THURSDAY            | Auditorium            | Azur 1  | Azur 2                | Siagne 1               | Siagne 2                             | IBIS                        | Conseil           | La Napoule 1              | La Napoule 2             |  |  |  |  |
|---------------------|-----------------------|---|-----------------------|------------------------|--------------------------------------|-----------------------------|-------------------|---------------------------|--------------------------|--|--|--|--|
| 08:300 am           |                       | Plenaries • Speaker: Pierre MONTMITONNET (France), Ming Wang FU / Chair: Elisabeth MASSONI (France) |                       |                        |                                      |                             |                   |                           |                          |  |  |  |  |
| 10:00 am            | Coffee break          |   |                       |                        |                                      |                             |                   |                           |                          |  |  |  |  |
| 10:30 am - 12:10 am | SYMPOSIUM -<br>BARLAT | SYMPOSIUM -<br>BARLAT   | SYMPOSIUM -<br>LANG   | FORGING                | SHEET<br>FORMING                     | MICROSTRUCTURE<br>EVOLUTION | ROLLING           | ADDITIVE<br>MANUFACTURING | CONSTITUTIVE<br>MODELING |  |  |  |  |
| 12:30 am            |                       |   |                       | Lunch                  | <ul> <li>Sponored by TRAN</li> </ul> | SVALOR                      |                   |                           |                          |  |  |  |  |
| 2:00 pm             |                       |   | JST                   | P prizes for Precision | n Forging • Chair: Ka                | zuhiko Kitamura (Jap        | an)               |                           |                          |  |  |  |  |
| 3:05 pm - 4:25 pm   | SYMPOSIUM -<br>BARLAT | SYMPOSIUM -<br>BARLAT   | SYMPOSIUM -<br>LANG   | FORGING                | SHEET<br>FORMING                     | MICROSTRUCTURE<br>EVOLUTION | ROLLING           | BENDING                   | CONSTITUTIVE<br>MODELING |  |  |  |  |
| 4:50 pm             |                       | Closu   | ure ceremony (includi | ing JSTP Award for \   | oung Researchers b                   | y Chair T Kuboki and IC     | CTP 2026 announce | ment)                     |                          |  |  |  |  |
| 5:30 pm             | Farewell Party        |   |                       |                        |                                      |                             |                   |                           |                          |  |  |  |  |

| 08:00 am |   | Registra   | tion  |  |  |  |  |  |  |  |  |  |  |  |
|----------|---|--|---|--|--|--|--|--|--|--|--|--|--|--|
| 09:00 am | OPENING CEREMON   | <b>NY</b> (including JSTP Prize for Precision  | on Forging Announcement), chai  | rs:T. Kuboki & K. Kitamura)  |  |  |  |  |  |  |  |  |  |  |
| 10:00 am | PLENARY LECTURE: Jian Cad   | o, «Machine Learning in Advancing  | Metal Processing Technolog  | ies», chair: Marion Merklein   |  |  |  |  |  |  |  |  |  |  |
| 10:45 am | Coffee break  |  |   |  |  |  |  |  |  |  |  |  |  |  |
|          | Auditorium  | Azur 1   | Azur 2  | Siagne 1   |  |  |  |  |  |  |  |  |  |  |
| 11:10 am | ICTP-159 - Affordable mul-<br>ti-scale numerical simulation<br>of structures in anisotropic<br>plasticity and damage. G.<br>Rousselier  | ICTP-204 - Impact joining of<br>metal plates at edges by high-<br>speed sliding with compres-<br>sion. M. Yamashita, A. Imayo-<br>shi, M. Nikawa                 | ICTP-148 - New tribology<br>systems for sheet metal for-<br>ming. N. Bay, E. Üstünyagiz,<br>M. Hafis Sulaiman, M. Mo-<br>ghadam, C.V. Nielsen                         | ICTP-436 - Comparison of<br>Stationary and Movable Valves<br>for Continuous Hot Extrusion.<br>J. Gebhard, A. Schulze, A. Er-<br>man Tekkaya                              |  |  |  |  |  |  |  |  |  |  |
| 11:30 am | Chair: Farhang Pourboghrat  | Chair: François Bay  | nair: Daniel Gooper   | ICTP-263 - Simulative model<br>for the feasibility study and<br>stress analysis of full dense<br>rods and pipes produced by<br>FSE. S. Bocchi, G. D'Urso, C.<br>Giardini |  |  |  |  |  |  |  |  |  |  |
|          | of local formability limits of  | ICTP-341 - Experimental and numerical studies on the roll bonding of manganese/stainless steel for press hardening.  M.F. Mora Acuña, Z. Liu, A. Ringel, G. Hirt | ICTP-262 - Laser-implantation of hot stamping tools. S. Schirdewahn, N. Carstensen, K. Hilgenberg, M. Merklein  |  |  |  |  |  |  |  |  |  |  |  |
| 12:10 am | ICTP-657 - Efficient ther-<br>mo-mechanical modelling of<br>cyclic loading with Chaboche<br>type constitutive law coupled<br>with damage. L. Duchêne, H.<br>Morch, C. Rojas-Ulloa, V. Tuni-<br>netti, A.M. Habraken | ICTP-535 - Optimization of<br>Teeth Shape for Serration<br>Joining. K. Kitamura, H. Inishi   | ICTP-215 - Identification of<br>Friction Coefficient in Alumi-<br>num Forming Processes at<br>High Temperature. P. Sora-<br>nansri, A. Dubois, P. Moreau,<br>L. Dubar | ICTP-153 - Tool structure optimization for hot extrusion of large aero-engine fan shaft.Z. Liu, X. Xiao, W. Zhou, Z. Wang, J. Zhou                                       |  |  |  |  |  |  |  |  |  |  |
| 12:30 am |   | Lunch • Sponsor  | ed by AIRBUS  |  |  |  |  |  |  |  |  |  |  |  |

Monday, September 25<sup>th</sup>, 2023

#### Registration

OPENING CEREMONY (including JSTP Prize for Precision Forging Announcement), chairs: T. Kuboki & K. Kitamura)

PLENARY LECTURE: Jian Cao, «Machine Learning in Advancing Metal Processing Technologies», chair: Marion Merklein

#### Coffee break

|  | Siagne 2   |                          | IBIS   |                          | Conseil   |                        | La Napoule 1  |                       | La Napoule 2   |
|--|--|--------------------------|--|--------------------------|---|------------------------|---|-----------------------|--|
|  | ICTP-392 - Experimental studies of necking and fracture strain limits of medium-Mn steel sheet under hot stamping conditions. C. Tong, R.Zhang, D. Xu, Z. Shi                            |                          | ICTP-696 - Influence of active recovery and initial microstructures on metadynamic recrystallization of 5083 aluminum alloy. S. Ding, L. Zhan, M. Huang, J. Yanagimoto     |                          | ICTP-314 - Machine Learning-Based Feature Evaluation for Scrap Float Detection. T. Ohashi   |                        | ICTP-472 - Advancements<br>in the simulation of 3D ductile<br>damage transition to fracture<br>with FORGE®. J. Alves, H. El-<br>dahshan, U. Ripert, R. Ducloux,<br>D. Munoz, PO. Bouchard |                       | ICTP-193 - On the relevance<br>of modeling options in ABA-<br>QUS regarding the spinning<br>process simulation. AE.C.<br>Korolakina, PO. Bouchard,<br>K. Mocellin, A. Mehdi Roula, A.<br>Lepied, S. Van Der Veen |
| air: Elisabeth Massoni                   |  | ON • Chair: Warren Poole |  | Chair: Yoshinori Yoshida | ICTP-340 - Simulation-based data augmentation for an inline wear state detection during blanking. C. Kubik, D. Michael Martin, F. Eberz, P. Groche                          | Chairr: Carl Labergere |   | Chair: Werner Homberg | ICTP-638 - Stress relief in<br>WAAM SS316L flow-formed<br>tube. G. Gleb Goviazin, D. Rit-<br>tel, A. Shirizly  |
| SHEET FORMING • Chair: Elisabeth Massoni | ICTP-252 - Tailoring the<br>hardness in multi-stage<br>press hardening of 22MnB5<br>sheet material in a progres-<br>sive die. J. Martschin, M.<br>Wrobel, J. Grodotzki, A. E.<br>Tekkaya | MICROSTRUCTURE EVOLUTION | ICTP-767 - Interaction<br>between S-phase precipitates<br>and dislocation sub-structures<br>in AA2024 (Al-Cu-Mg family).<br>D. Irmer, V. A. Esin, M. Sennour,<br>C. Moussa | AI / DATA SCIENCE • CI   | ICTP-559 - A novel deep-<br>learning-based platform to<br>optimise tool surfaces and<br>process settings for spring-<br>back compensation. H. Reza<br>Attar, L. Zhu, N. Li  | DAMAGE & FRACTURE •    | ICTP-411 - Generating Forming Limit Curves for Stainless Steel Foil Based on a Modified Nakajima Set Up. J. Sommer  | INCREMENTAL FORMING • | ICTP-800 - Microstructure<br>evolution during flowforming<br>of Inconel 718. E.Hazemann,<br>C. Srecki, A. Thealler, D. Car-<br>dinaux, K. Mocellin, PO. Bou-<br>chard, C. Moussa                                 |
|  | ICTP-292 - Simulation-based investigation of the heat exchange within the partial hot stamping process. A. Reihani Masouleh, D. Badroosian, S. Heibel, T. Schweiker, M. Merklein         |                          | ICTP-520 - Mechanical properties of solid-state recycled aluminum chips by extrusion. L. Lilensten, M. Laurent-Brocq, A. Duchaussoy, T. Duchateau, C. Pinot, A. Schulze    |                          | ICTP-650 - A coupled approach based on statistical methods and machine learning techniques to improve porthole die design. G. Zangara, F. Gagliardi, G. Ambrogio, L. Filice |                        | ICTP-285 - Characterization of Fracture Forming Limits Through Radial Extrusion. R. Sampaio, J. Pragana, I.Bragança, C. Silva, P. Martins   |                       | ICTP-246 - Thickness limitations in industrial flow forming process. B. Krishnamurthy, P. Blackwell, O. Bylya  |
|  |  |                          | Lunc   | h                        | <ul> <li>Sponsored by Alf</li> </ul>  | RB                     | US  |                       |  |





| AFTERNOON —  |
|--|
| PLENARY LECTURE: Toshihiko Kuwabara, «Advanced material testing me |

|          |   |   | al testing methods for sheet m   |   |
|----------|---|---|--|---|
|          | Auditorium  | Azur 1  | Azur 2   | Siagne 1  |
| 02:55 pm | ICTP-773 - An elasto-vis-<br>co-plastic self-consistent<br>polycrystal model: formalism<br>and applications. C. N. Tomé,<br>Y. Jeong  | ICTP-164 - Friction-induced<br>recycled aluminium semi-fi-<br>nished products in ther-<br>mo-mechanical joining tech-<br>nology. T. Borgert, W. Homberg   | ICTP-366 - Modeling of the compaction shot-peening process of an Al multiparticulate coating. L. Eschard, R. Kubler, L. Barrallier, C. Dides, F. Deloye, L. Gani                                   | ICTP-457 - Multi-property<br>design realized by multifila-<br>ment cold extrusion. H. Utsu-<br>nomiya, D. Taniguchi, J. Miya-<br>moto, R. Matsumoto                               |
| 03:15 pm | • Chair: Holger Aretz   | ICTP-295 - A hybrid manufacturing technique for large-diameter thin-walled axisymmetric Al-Li components. Z. Zheng, H. Zhang, M. Zhan                     | ICTP-432 - Deep rolling for tailoring residual stresses of AA2024 sheet metals. J. Lehmann, S. Keller, F.Esterl, N. Kashaev, B. Klusemann, N. Ben Khalifa  | hair: Jianguo Lin   |
|          | ICTP-777 - Interpretation of the unloading non-linearity in DP980 steel using polycrystal FEA and its impact on springback. J. Youngung, B. Jeong, J. Lee, SY. Lee, F. Barlat, C. Tomé      | ICTP-758 - Simulation of Friction Forge Riveting Process. I. Tan, A. Daidié, G. Cohen, AC. Araujo   | ICTP-585 - Experimental and Numerical Studies on laser quenching of 7CrSiMn-MoV Steel. H. Chu, Y. Liu, Y. Li, Y. Guan, J. Zhai, J. Lin   | ICTP-152 - A low force extrusion technique for producing wide-thin aluminium panels. J.Lin, Z. Shi  |
| 03:55 pm | ICTP-710 - Investigation of<br>3rd gen advanced high stren-<br>gth steel subjected to strain<br>path changes: experiments<br>and modeling. G. Vincze, M.<br>Butuc, F.Barlat, A. Pereira     | ICTP-393 - Modeling and<br>parameterization of a 3D simu-<br>lation for clinching with exten-<br>sible die. M. Rossel, G. Meschut                         |  | ICTP-306 - A novel process<br>for reducing aluminum extru-<br>sion process scrap using pro-<br>filed dummy blocks and bil-<br>lets. G. Oberhausen, D.Cooper                       |
| 04:15 pm |   | Coffee  | break  |   |
| 04:45 pm | ICTP-798 - Mechanism based Modeling of plastic Flow Asymmetry: Application to Magnesium Alloys. D. Steglich, J. Besson  | ICTP-518 - Investigation of<br>clinched joints under shear<br>tensile loading at high strain<br>rates. M. Böhnke, C. R. Bielak,<br>M. Bobbert, G. Meschut | ICTP-283 - Forced Lu-<br>brication Technology in Hy-<br>droforming. H. Kubota, T.<br>Mikami, Y. Amano, S. Ishii, T.<br>Miyazawa, K. Yoshida  | ICTP-437 - Novel extrusion<br>process for the production of<br>Aluminum-Polymer-Composites. P. Kotzyba, J. Gebhard<br>A. Schulze, F. Günther, M.<br>Stommel, A.E. Tekkaya         |
| 05:05 pm | Chair: Gilles Kousselle   | O Oiles D Mantina   | ICTP-358 - Tool Surface<br>Properties after Severe Shot<br>Peening. M. Okan Görtan, B.<br>Yüksel, A. Adsız   | ICTP-367 - Assessment or recently developed low-force extrusion methods for manufacturing aluminium vehicular hydrogen tank liners. Q Cheng, R. Zhang, Z. Shi, J. Lin             |
| 05:25 pm | ICTP-324 - SD Effect of<br>Aluminum Alloy Sheets. K.<br>Akiyama, R. Tachibana, T.<br>Kuwabara   | ICTP-377 - Controlled rivet deformation through a tailored strength distribution. B. Uhe, CM. Kuball, M. Merklein, G.Meschut                              | ICTP-265 - Visualization of shear processing condition by die vibration monitoring. Y. Kitano, J. Takami, Y. Suzuki, K. Abe  | ICTP-527 - Influence of process parameters and did design on the texture development of direct extruded Magnesium flat products M. Nienaber, N. Safieh, J. Bohlen, N. Ben Khalifa |
| 05:45 pm | ICTP-581 - Anisotro-<br>pic-asymmetric hardening<br>characterization of BCC/<br>FCC/HCP metals: experi-<br>ments, modeling and nume-<br>rical simulation. Y. Lou, C.<br>Zhang, J. Whan Yoon | ICTP-256 - Virtual mechanical design of the clinching process. A. Kumar, A.Kacem, S. Thuillier  | ICTP-337 - Investigation of a the effect of combined hardfacing and nitriding on the durability of hot forging tools. Z. Gronostajski, P. Widomski, M. Kaszuba, M. Wilkus, M. Rychlik, J. Krawczyk | ICTP-266 - Pass-sche dule<br>design for non-circular wire<br>drawing. A. Sasaki, M. Naka-<br>no, H. Takao, H. Utsunomiya  |
|          |   |   |  |   |

|                        | PLENARY LEC  | TUI  | RE: Toshihiko Kuwabara, «A  | dva  | nced material testing meth   | nods  | s for sheet metals», chair:   | Jun                     | Yanagimoto   |
|------------------------|--|--|---|--|--|---|---|-------------------------|--|
|                        | Siagne 2   |  | IBIS  |  | Conseil  |   | La Napoule 1  |                         | La Napoule 2   |
|                        | ICTP-526 - Demonstrator<br>plant for hot stamping of<br>metal sheets and machine<br>learning assisted anomaly<br>detection for control sys-<br>tems. F. Neubürger, J. Arens,<br>T. Kopinski, M. Hermes | orientation on microstructure evolution of aluminum single crystals during hot deformation. Y.Chen, S.Pan, Wenhui Liu  Arens,  YOU  Orientation on microstructure evolution of a novel P/M nickel-based superalloy during near-isothermal forging. H. Wen, J. Jin, X. Wang  Wen, J. Jin, X. Wang | ICTP-181-A rate-dependent<br>damage mechanics model on<br>plasticity and ductile fracture<br>prediction of automotive steel<br>sheets. C.Zeng, MM. Bisch,<br>X.Fang   | Ď1   | ICTP-323 - Modelling and<br>evaluation of TCB and TCBC.<br>W. Peng, H. Ou  |   |   |                         |  |
| Chair: Dorel Banabic   | ICTP-409 - Investigation<br>of hot stamping tools manu-<br>factured by Directed Energy<br>Deposition. A. Komodromos,<br>G. Marín, J. Grodotzki, A. E.<br>Tekkaya                                       | N • Chair: Tatsuhik  | ICTP-627 - Effect of Multi-directional Forging Process on Microstructure and Properties of 20vol.% SiCw/6061Al Composites. G. Yang, W. Xu   | Chair: Peter Groch   | ICTP-744 - Automatic op-<br>timization of shearing pro-<br>cess by autopilot FEA with<br>optimization algorithm based<br>on machine learning. Y. Yo-<br>shida, A.Kutsukake | • Chair: José Alve  | ICTP-351 - Numerical prediction of the impact fracture of a projectile penetrating into an inclined concrete target. M. Kuk Choi, J. Suk Yang, D. Ho Ha, J. Jang, H. Jo, K. Lyug Kim                    | NG • Chair: Hui Lor     | ICTP-476 - Al prediction of<br>the hardness of disc springs<br>based on FEM results. L. Isi-<br>dore Besong Besong, J. Buhl,<br>S. Härtel  |
| SHEET FORMING .        | ICTP-763 - A study on the springback of as-stamped Ti6Al4V panels. C. Tang, F. Tian, N. Li   | TRUCTURE EVOLUTION   | ICTP-289 - The Strengthe-<br>ning mechanism of aluminum<br>matrix composites reinforced<br>by intergranular and intragra-<br>nular carbon nanotubes. Y.<br>Gao, X. Yan, Y. Li   | AI / DATA SCIENCE .  | ICTP-456 - Global Control<br>of the Part's Geometry Du-<br>ring Free-Form Bending with<br>Neural Networks. P. Lechner,<br>L. Scandola, D. Maier                            | AMAGE & FRACTURE  | ICTP-184 - An extended ductile fracture prediction model considering strain rate effects. Z. Jia, L. Mu, Y. Liu, Y. Zang  | <b>VCREMENTAL FORMI</b> | ICTP-329 - An online intelligent method for roller path design in conventional spinning. X. Yan, P.Gao, Y. Wang, M. Zhan   |
|                        | ICTP-504 - A model for<br>shell finite elements sheet<br>rolling calculations. A. Come-<br>ta, H. Josephus Maria Geijse-<br>laers, J. Havinga, A.Henricus<br>van den Boogaard                          | MICROST  | ICTP-541 - Influence of shell<br>material on the microstructure<br>and mechanical properties of<br>twin-roll cast Al-Si-Mg alloy.<br>O.Grydin, M. Neuser, M. Scha-<br>per   | 1  | ICTP-771 - Deep Convolutional Neural Network to assist Die Design for Flow Balance of Aluminum Hollow Extrusion. YB. Yu, YR. Lai, QC. Hsu, TT. Truong                      |   | ICTP-382 - Investigation<br>of damage-controlling pro-<br>cess-parameters on the<br>impact toughness of DP800-<br>Steel. N. Fehlemann, D.Czem-<br>pas, M. Könemann, D. Lenz, S.<br>Münstermann, G. Hirt | =                       | ICTP-564 - Numerical<br>modeling and mechanics of<br>shear spinning. O. Music, M.<br>Can Uzun  |
|                        |  |  |   |  | Coffee break   |   |   |                         |  |
| 9                      | ICTP-724 - New forming process for alumimum alloy thin shell and its formability at ultra-low temperature. X. Fan, X. Chen, S. Yuan  | h Misiolek   | ICTP-609 - Semi-solid die<br>casting of some aluminum al-<br>loys for lightweight automotive<br>components. G. Gu, L. Xiang, R.<br>Li, W. Xu, Y. Lu   |  | ICTP-406 - Square tube<br>fabrication by expansion<br>drawing of circular tube. S.<br>Kajikawa, Y. Kato, S. Zhang, T.<br>Kuboki, M. Akiyama                                | no  | ICTP-293 - Thermal control<br>and uncertainty evaluation for<br>characterising aluminium for-<br>mability under hot stamping<br>conditions. J. Li, A. Mendieta,<br>R. Zhang, G. Sutton, Z. Shao         | sic                     | ICTP-229 - Distortion<br>Reduction in Incremental<br>Beading via Numerical and<br>Experimental Approaches. D.<br>Suarez, L. Huang, Hp. Wang,<br>J. Solomon, N. Sigmund, J.<br>Cao                        |
| Chair: Pascale Balland | ICTP-500 - Cryogenic<br>deep drawing. M. Tulke, A.<br>Wolf, R. Lafarge, A. Brosius   | <ul><li>Chair: Wojciec</li></ul>   | ICTP-187 - Grain structure<br>evolution ahead of the die<br>during friction extrusion of<br>aluminum alloys. U. Suhuddin,<br>L. Rath, C. Chan, B. Klusemann   | Chair: Paulo Martins   |  | • Chair: Yanshan L  | ICTP-302 - Damage evolution in the forming and the quenching operation of the gear shafts. T. Rakshit, A. Dunlap, S. Kraemer, A. Aretz, A. Schwedt, E. Tekkaya  | 3 • Chair: Omer Mu      | ICTP-592 - A novel macro-micro integrated incremental sheet forming process for fabricating functional surface microtextures. Z. Ganglin, L. Yanle, L. Feifei, G. Deshun, Y. Hao, L. Fangyi, L. Jianfeng |
| SHEET FORMING • C      | ICTP-478 - A robust method to determine true stress - true strain curves at high temperatures. R. Zhang, S.Chen, J. Lin  | MICROSTRUCTURE EVOLUTION   | ICTP-496 - Solid-state recycling of aluminum alloys: how to limit oxidation by controlling processing parameters. M. Laurent-Brocq, L. Lilensten, C. Pinot, T. Duchateau, T. Corre, B. Huneau, A. Schulze, E. Tekkaya | TP-496 - Solid-state recyng of aluminum alloys: how limit oxidation by control-g processing parameters. M. urent-Brocq, L. Lilensten, C. not, T. Duchateau, T. Corre, B. | CREMENTAL FORMING  | ICTP-750 - Robotic SPIF<br>numerical chain development<br>and validation. S. Chevret, I.<br>Tiba, Y. Ayed, D. Maldonado, V.<br>Duc Le, T. Balan, P. Dal Santo |   |                         |  |
| S                      |  | MICROSTI   | ICTP-775 - Effect of grain<br>size on mechanical properties<br>of non-heat treated steel for<br>cold forging. Y-S Lee, EY Yoon,<br>YY Woo   |  |  | DA  |   | ONI                     | ICTP-552 - Vibrating Tool<br>Path Design for New Three-di-<br>mensional Vibration-assisted<br>Incremental Sheet Forming.<br>Zhidong Chang, Hui Long  |
|                        |  |  |   |  | End of the day   |   |   |                         |  |





#### Tuesday, September 26<sup>th</sup>, 2023 MORNING

| 08:30 am | PLENARY LECT<br>Sandrine Thuillier, «From hom   |                     | ES: Bernd-Arno BEHRENS, « eneous to heterogeneous med  |                     |   |                      |  |
|----------|---|---------------------|--|---------------------|---|----------------------|--|
| 10:00 am |   |                     | Coffee   | b                   | reak  |                      | -  |
|          | Auditorium  |                     | Azur 1   |                     | Siagne 1  |                      |  |
| 10:30 am | ICTP-495 - A framework<br>for analytical cup height<br>computation in multi-stage<br>deep drawing. H. Aretz                         |                     | ICTP-346 - Interface characterization by nanoindentation and EBSD of Cu/Cu and Al/Cu joints welded by Magnetic Pulse Welding (MPW).  B. Zielinski, T.Sadat, R. Dubois, S. Kossman, C. Collin, L. Lilensten, D. Jouaffre, E. Markiewicz, L. Dubar |                     | ICTP-150 - Inverse identification of a 3D anisotropic yield function through an information-rich tensile test. S. Coppieters, Y. Zhang, N. Vancraeynest, S. Cooreman  |                      | ICTP-450 - Effect of die design on charge weld in aluminium profile extrusion. E. Can Sariyarlioglu, J. Ma, T. Welo, G. Ringen   |
| 10:50 am | ncze  |                     | ICTP-514 - Adaptive error-estimator based modelling for magnetic pulse crimping processes. F. Bay, J. Alves, J. O. Garcia Carrero, U. Ripert, J. Barlier   | ent Grolleau        |   |                      | ICTP-453 - Experimental<br>and numerical investigation<br>of the forming zone in dieless<br>wire drawing process of thin<br>biometallic wires. M. Braatz,<br>J. Bohlen, N. Ben Khalifa |
| 11:10 am | ICTP-781 - Characterization and Forming of Al Pouch Film. T. Jin Jang, C. Sagong, J. Whan Yoon                                      | Chair: Peter Groche | ICTP-548 - Joint design for<br>strut connections in airplane<br>structures produced by elec-<br>tromagnetic forming. V. Psyk,<br>M. Linnemann, V. Kräusel  | ATION • Chair: Vinc | ICTP-459 - In-plane torsion tests, toward large strains under monotonic and cyclic loading of sheet metals. X. Colon, B. Galpin, V.Grolleau, C.C. Roth, D. Mohr   | air: Marion Merklein | ICTP-462 - Numerical Investigation of Full Forward Extrusion with downstream Strain Hardening via Deep Rolling. P. Herrmann, M. Müller, F. Weiser, T. Herrig, T. Bergs                 |
| 11:30 am | ICTP-461 - Effect of material variability on sheet forming predictions. O. Cazacu, B. Revil-Baudard                                 | JOINING . Ch        | ICTP-525 - Axial tube sealing by plastic deformation via rotary swaging. T. Germann, D. Löffler, L. Becker, P. Groche  | ENTAL CHARACTERIS   | ICTP-427 - Effect of ECAP process on the activation of deformation mechanisms during subsequent uniaxial tension of Mg-ZWKE sheets. J. Victoria-Hernandez, V. Böhm, M. Gruber, C. Steinbauer, W. Volk, N. Ben Khalifa, D.Letzig | EXTRUSION • Ch       | ICTP-528 - Influence of<br>Material Flow on Forming<br>Conditions in Backward Cup<br>Extrusion. K. Asai, K. Kitamura   |
| 11:50 am | ICTP-778 - On independent parameters and polynomial nature of Barlat-type of yield functions. T. Mánik, B. Holmedal                 |                     | ICTP-646 - Manufacturing<br>of shape memory alloy pipe<br>coupler: modeling and appli-<br>cation. X. Liu, H. Li, Y. Zhang, Q.<br>Gu, J. Yang, G. Li, X. Men  | EXPERIME            | ICTP-655 - The interface<br>evolution and mechanical<br>properties of solid state re-<br>cycled Mg-Gd-Y-Zn-Zr alloy<br>during rotary extrusion. T. Bu-<br>gang, W. Ji, P. Yanbo, L. Bing  |                      | ICTP-634 - Investigation<br>on Metal Flow of Combined<br>Forward-Backward Extrusion<br>from Hollow Billet. Q. Wang,<br>M.Meng, X. Li, Z.Zhang  |
| 12:10 am | ICTP-780 - Crystal plasticity prediction of the elasto-plastic transition. H. Asadkandi, T. Mánik, B. Holmedal, O. Sture Hopperstad |                     | ICTP-272 - Joint strength<br>determination by a resis-<br>tance-based sensor in me-<br>tal-polymer joining by hydrau-<br>lic expansion. F. Weber, M.<br>Hahn, A. E. Tekkaya  |                     |   |                      |  |
| 12:30 am |   | L                   | unch • Sponsored   | by                  | AUBERT & DUVAL  |                      |  |

Conference Program

PLENARY LECTURES: Bernd-Arno BEHRENS, «Digital Transformation in the World of Forging», Sandrine Thuillier, «From homogeneous to heterogeneous mechanical testing of metallic materials», chair: A. Erman Tekkaya

### Coffee break

|                     | Siagne 2  |                    | IBIS  |                      | Conseil  |                     | La Napoule 1   |                      | La Napoule 2  |
|---------------------|---|--------------------|---|----------------------|--|---------------------|--|----------------------|---|
|                     | ICTP-180 - Flattening of<br>pyramidal asperities under<br>combined normal loading<br>and in-plane biaxial straining.<br>Ú. Arinbjarnar, M. Zwicker, M.<br>Knoll, N. Bay, C. Nielsen                                   |                    | ICTP-391 - Full-field microstructure modeling of a Nickel base superalloy during industrial forging processes. C.T. Nguyen  |                      | ICTP-544 - The influence<br>of cutting speed on compo-<br>nent quality for ductile and<br>high-strength materials. A.<br>Graf, A. Leonhardt, P. Krutz,<br>M. Rehm, M. Dix              |                     | ICTP-404 - Formability of<br>ultra-thin sheet metals based<br>on a stress rate direction-de-<br>pendent constitutive model.<br>T. Oya, K. Ito, G. Uemura, N.<br>Mori |                      | ICTP-468 - Controlling<br>product properties by com-<br>pressive stress-superposed<br>incremental forming. F. Maaß,<br>M. Hahn, A. E. Tekkaya   |
|                     |   | Huang              |   | kaides               | ICTP-396 - Fine piercing<br>of amorphous electrical steel<br>sheet stack using newly de-<br>veloped nano-texpured pu-<br>nch. T. Shiratori, I. Komori, Y.<br>Suzuki, K. Abe, T. Aizawa | ıêne                | ICTP-426 - Controlling the<br>damage evolution in roll for-<br>ming. P. Lennemann, J. Gro-<br>dotzki, A. E. Tekkaya  | ıteno                |   |
| Chair: Luis Menezes | ICTP-492 - Die-embedded friction sensing system. M. Yang, T. Kyuno  | TION • Chair: Yan  | ICTP-416 - Characterization<br>Strategies for the Parametri-<br>zation of Post-Dynamic Recrys-<br>tallization in a Full Field Model.<br>H. Brüggemann, N. Mostafa<br>Talaat Elekyabi, G. Hirt, P. de<br>Micheli | Chair: Evripides Lou | ICTP-435 - The influence of the stamping parameters on the warpage of leadframe. HS. Lin, JJ. Zhuang, DS. Zhang  | Chair: Laurent Duck | ICTP-224 - Investigation of<br>the damage behavior of Steel/<br>CF hybrid by pure bending<br>test. X. Hu, B. Zhu, C. Crei-<br>ghton, P. Zhang, R. Taube, M.<br>Weiss | • Chair: Gabriel Cen | ICTP-241 - Modeling of the electrohydraulic incremental forming process for the manufacture of pillow plate heat exchangers M. Holzmüller, F. Bader, A. Henke, W. Homberg                           |
| SHEET FORMING •     | ICTP-547 - Prediction of<br>tool life in roll forming using<br>analytical and data-based<br>modeling. M. Becker,<br>P.Schuster, P. Groche   | CROSTRUCTURE EVOLU | ICTP-580 - Microstructure<br>Characterization of Ni-based<br>Superalloys during Thermal Ex-<br>posure. Z. Wang, H.Yu, B.Zhang,<br>Y. Ning   | NKING /SHEARING .    | ICTP-515 - Numerical simulation and experimental verification of the blanking process of aluminum alloy cylinder support. ZC.Huang, GC. Guo, YQ. Jiang                                 | MAGE & FRACTURE .   | ICTP-755 - On the assessment of the forming limit diagram at necking and fracture for polymer sheets. A. Rosa-Sainz, G. Centeno, M. B.Silva, Vallellano              | CREMENTAL FORMING    | ICTP-264 - Tailored heat<br>treatment strategy for the<br>orbital forming of functio-<br>nal components from EN AW<br>7075. A. Hetzel, M. Biburger, M.<br>Lechner, M. Merklein                      |
|                     | ICTP-253 - Evaluation of<br>required diameter adjust-<br>ment of a novel ironing punch<br>concept for reducing wear<br>during retraction. K. Siimut,<br>Ü. Arinbjarnar, K. Madsen, E.<br>Ceron, T. Madsen, C. Nielsen | MCF                | ICTP-747 - Effect of solution<br>parameter on the microstruc-<br>ture evolution and mechanical<br>properties of GH4175 superal-<br>loy. Z. Zhang, J. Luo, H.Guo, H.<br>Pang, M. Li                              | BLAN                 | ICTP-475 - Modeling and<br>numerical simulation of the<br>temperature evolution in mil-<br>ling machining. A. Najem, G.<br>Altmeyer, A. Duchosal                                       | DA                  | ICTP-776 - Effect of microstructure on edge ductility of dual-phase steels. V. Rezazadeh, R. H.J. Peerlings, J. P.M. Hoefnagels, M. G.D. Geers                       | INC                  | ICTP-327 - Analysis and<br>Modelling of the Deformation<br>in the Manufacture of Flange-<br>Contours by the Friction-Spin-<br>ning Process. F. Dahms, W.<br>Homberg                                 |
|                     | ICTP-254 - Investiga-<br>tion of prestrain influence<br>on bending-under-tension<br>springback. Y. Yang, C. Bau-<br>douin, H. Chalal, G. Vincze, T.<br>Balan  |                    | ICTP-792 - Prediction of<br>microstructure for Inconel718<br>laser welding process using<br>multi-scale model. Y. Chen, H.<br>Xu, Y. Lu, Y. Wang, K. Huang, Q.<br>Zhang, S. Wang                                |                      | ICTP-168 - Galling-free fine<br>blanking of titanium gears. T.<br>Aizawa, K. Fuchiwaki   |                     |  |                      | ICTP-513 - Surface and<br>Friction Characterisation of<br>New Rotational Vibration-as-<br>sisted Incremental Sheet<br>Forming. W. Peng, E.Hurtado<br>Molina, F. Andersen Solum, Z.<br>Chang, H.Long |

Lunch • Sponsored by AUBERT & DUVAL



| 02:00 pm | Workshop: Towards a paradigm shift related to the ever-increasing use of data science in materials & manufacturing?  |   |   |  |  |  |  |  |  |
|----------|--|---|---|--|--|--|--|--|--|
|          | Auditorium   | Azur 1  | Azur 2  | Siagne 1   |  |  |  |  |  |
| 03:00 pm | ICTP-473 - Predicting plastic anisotropy of aluminum alloys using CPFE models incorporating heterogeneous microstructural features. T. Park, H. Lim, B. Reedlunn, S. Kramer, E. Corona, F. Pourboghrat | ICTP-446 - Laser surface<br>modification on titanium bi-<br>polar plate of hydrogen fuel<br>cell to enhance bonding per-<br>formance. J. Min, F. Lv, H. Wan,<br>J. Lin                                    | ICTP-731 - High-temperature tensile testing of metal tubes with small diameters by resistance heating method. Q. Zheng, T.Furushima                     | ICTP-509 - Metamo-<br>del-based open die forging<br>optimization. S. Fays, C. Bau-<br>douin, L. Langlois, M. Borsen-<br>berger, T. Balan, R. Bigot     |  |  |  |  |  |
| 03:20 pm | Whar   | ICTP-303 - Effect of temperatures on mechanical properties and microstructure evolution of laser-welded Ni-base superalloy. T. Hou, Y. Wang, D. Wang, Y. Li   | ICTP-163 - Study on deformation behavior of X70 pipeline steel under hot straightening condition. Z. Xue, B. Guan, Y.Zang                               | ICTP-455 - Automated preform design for optimisation of multi-stage hot forging technology. N. Biba, S. Stebunov, A. Vlasov, K. Kenzhaliyev, A. Duzhev |  |  |  |  |  |
|          | cal crystallographic texture on strain localization at weld  | ICTP-653 - Trade-off analysis of alternative numerical modelling approaches for distortion and stress field prediction in SAW. F. Battista, D. Iziquierdo Rodriguez, F. Gagliardi, G. Ambrogio, L. Filice | ICTP-207 - Ultrasonic Vibration Influences on the Flow Stress Behavior of a Ferrite-Perlite and Austenite Stainless Steel. M. Burmeister, E. Kerscher   | CD THE   |  |  |  |  |  |
| 04:00 pm | ICTP-350 - Characterization of the dynamic recrystallization kinetics of 42CrMo steel. M. Kaswandee Razali, S. Hwan Chung, M. Irani, J. Muk Choi, M. Soo Joun  | ICTP-545 - Numerical investigation of the coupled friction behavior in the clinching process chain. C. R. Bielak, M. Böhnke, M. Bobbert, G. Meschut   | ICTP-353 - Rapid Heating Process of High Strength Steel Zinc-Iron Coating Plate and its Effect on Deformation Characteristic. Y.Wang, L. Wang, Y. Zhang | ICTP-626 - A case-based reasoning system combining expert knowledge for automated design of multi-pass hot forging for hub bearings. J.i Xu, W. Xu     |  |  |  |  |  |
| 04:30 pm |  | Departure for N   | Nice (banquet)  |  |  |  |  |  |  |

Tuesday, September 26<sup>th</sup>, 2023

## **AFTERNOON**

#### Workshop: Towards a paradigm shift related to the ever-increasing use of data science in materials & manufacturing?

|   | Siagne 2  | IBIS  | Conseil  |                     | La Napoule 1   |                     | La Napoule 2   |
|---|---|---|--|---------------------|--|---------------------|--|
|   | ICTP-485 - Development<br>of warm and cold tube for-<br>ming of Ti-6Al-4V alloy by<br>press forming. Y. Okude, T.<br>Iwaoka, I. Nakamura, T. Mu-<br>raoka, T.Katagiri |   | ICTP-442 - Fast Numerical<br>Model for Predicting Residual<br>Stresses in Hot Rolled Pro-<br>files. A. Milenin, S. Witek, L.<br>Rauch, I. Milenin, R. Kuziak,<br>M. Pietrzyk | addine              | ICTP-240 - A methodology<br>using cycle jump algorithm<br>for prediction of the low cy-<br>cle fatigue life concerning<br>mechanical structures. X. Liu,<br>C. Labergere, H.Badreddine | retz                | ICTP-516 - Stress-free and simultaneous determination of yield locus and flow curve parameters by incomplete full-field measurement. C. Karadogan, M. Liewald  |
| 0 | ICTP-170 - A New Type of CubeSat Structure Utilizing the Superplastic Forming Process. Y. Alqassab, F. Jarrar   | ICTP-251 - Deformation, da-<br>mage and fracture behaviours<br>of TWIP steels based on CZM-<br>CPFEM at high temperature. W.<br>Cai, C. Sun, H. Zhang, M.W. Fu                              | air: Gerhard Hirt  | hair: Houssem Badre | ICTP-242 - Evaluation of crack propagation during cyclic bending of wire strip. A. Biallas, M.Merklein   | G • Chair: Holger A |  |
|   | ICTP-639 - Superplastic rectangular bugling of AA8090 numerical modeling: validation and development. A. Lahbari, K. Bouchaala, M. Faqir, E. Essadiqi                 | ICTP-384 - Modelling texture evolution during warm rolling of strip-cast non grain oriented electrical steel with 3.5wt% Si. A. Shiv Kanth Vuppala, T. Bahs, M. Müller, J. Gerlach, G. Hirt | ICTP-499 - A study of void closure in hot rolling bars of stainless steel. A. Favre, R. Valente, M. Baisotti, D. Olivero, L.Viotto   | SE & FRACTURE • C   | ICTP-300 - Study on<br>Mechanical Resposnes from<br>forming to service of Metal-<br>lic Sealing Rings. P. Zhao, Z.<br>Zheng, M. Zhan, M.W. Fu  | STITUTIVE MODELIN   | ICTP-313 - A Method for Determining Flow Curve of Steel Considering Work Hardening Behavior. A. Suzuki, K. Okamura, O. Kada  |
|   | MICROSTRUC  | ICTP-612 - Influence of stress state and misorientation on grain deformation coordination of Ferrite-Ferrite bi-crystal. Y. Xu, L. Xu, W. Zhang   | ICTP-282 - Lateral spread<br>in industrial hot rolling pro-<br>cesses. B. Tian, S. Kleber, M.<br>Magritzer, J. Bernauer  | DAMAG               |  | CON                 | ICTP-191 - Direct measure-<br>ment of onset of yielding:<br>macro method and experimen-<br>tal proof of concept. J. Rebelo<br>Kornmeier, S. Vitzthum, M. Hof-<br>mann, M. Gruber, E. Maawad, A.<br>Castanhola Batista, W. Volk |

**Departure for Nice (banquet)** 





**MORNING** 

Posters session

Coffee break

Lunch • Sponsored by SAFRAN & SAFRAN TECH





warm deep drawing of CFRTP

using tensile test with cros-

sing angle of carbon fiber as

a variable. M. Hoshino, N. Ta-

kahashi, Y. Nagai

and Sr on microstructure evo-

lution and mechanical proper-

ties of extruded Mg-2Zn alloy.

L. Chang

|          |  |  | Coptombe  | ,  |
|----------|--|--|---|--|
| 02:00 pm | Workshop: Cha  | llenges and opportu<br>towards zero em   | nities of material forn<br>ission objectives  | ning industries  |
|          | Auditorium   | Azur 1   | Azur 2  | Siagne 1   |
| 02:55 pm | ICTP-803 - A Hot Stamping Process for Third Generation Advanced High Strength Steels using a Quench and Partition Process Route. A.R.H. Midawi, C. Tolton, M. Subramanian, T. Skszek, C. Butcher, M.Worswick | ICTP-785 - A new multiscale<br>numerical framework to incor-<br>porate texture evolution into<br>phenomenological plasticity<br>models. K. Inal, C. Kohar, J.<br>Bassani, R. Mishra  | ICTP-258 - Process Development for Passive Granular Media-Based Tube Press Hardening. F. Kneuper, J. Grodotzki, A. E. Tekkaya   | ICTP-762 - Preform Design<br>for Flash-less Die Forging. K.<br>Kumaran, G. Ngaile  |
| 03:15 pm | T • Chair: Dirk  |  | ICTP-566 - Modelling of Tube Hydrofroming - Identification of best process parameters by comparing results of different FE models. P. Ginestra, A. Fiorentino, E. Ceretti, Aldo Attanasio | exandre DA SILVA Ro  |
| 03:35 pm | ICTP-711 - The role of the yield criterion on stress and strain paths under non-proportional loadings. M. Nouira, M. C. Oliveira, A. Khalfallah, D. M. Neto, J. L. Alves, L.F. Menezes                       | prediction of multi-layered<br>metal-polymer sheet using en-<br>hanced Marciniak-Kuczynski<br>model. Y. Hou, C. Moon, JH.<br>Park, A. Gupta, J. Lian, MG.<br>Lee   | ICTP-664 - Real-time measurement of friction effect on corner filling deformation in tube hydroforming process. XL. Cui, Q. Sun, S. Yuan  | ICTP-147 - Optimization Support Method for Cold and Warm Forging Dies of Non-Axisymmetrical Forged Products. R. Okamoto, M. Umeda, Y. Mure, K. Katamine, K. Imanaga  |
| 03:55 pm | ICTP-408 - Temperature-dependent plasticity and fracture properties of modern bcc steels. F. Shen, H. Xu, S. Münstermann, J. Lian  | ICTP-394 - Determination<br>of Optimized Biaxial Cruciform<br>Specimens of Mild Steels and<br>Aluminum Alloys. D. Banerjee,<br>M.ladicola, E. Rust   |   | ICTP-321 - Knowledge-<br>based Dies Design Method<br>for Cold or Warm Forging Dies<br>Shared in Sequential Forging<br>Press. M. Umeda, Y. Shibai, Y.<br>Mure, K. Katamine  |
| 04:15 pm |  | Coffee   | break   |  |
| 04:45 pm | ICTP-779 - From kinematic<br>to distortional hardening. B.<br>Holmedal, T.Mánik, B. Reyne,<br>O. Sture Hopperstad  | ICTP-791 - Effect of pre-<br>strain on springback behavior<br>after bending in AA 6016-T4:<br>Experiments and crystal plas-<br>ticity modeling. D.Sargeant,<br>Md Zahidul Sarkar, R. Sharma,<br>M. Knezevic, D. Fullwood, M. | ICTP-273 - Limits of the pressing process for vault structured recuperator tubes. A. Neumann, S.Härtel  | ICTP-802 - New Approaches to Scrap Reduction in high-volume Cold Forging Processes. M. Liewald, J. Böhm, P. Clauß  |
| 05:05 pm | ichael Worswick  |  | ICTP-279 - Local Thickening of Thin-Walled Tubes by Boss Forming. J. Magrinho, M. B. Silva, P. Martins  | ICTP-708 - Integration of fem processing maps to determine the formability of a continuous cooling bainitic steel. A. da Silva Rocha, T. Ivaniski, A. C. Silveira, J. Epp  |
|          | ICTP-487 - The simplified distortional hardening model and its application to sheet metal forming. H. Choi, J.Whan Yoon  | deformation characteristics<br>of aluminum alloy sheet sub-<br>jected to non-linear stress<br>paths S. Asari, T. Kuwabara,   | ICTP-424 - Deformation mode in locally axial forming of large-size thin-walled tubular components with ribs.  D. Bai, X. Fan, M. Zhan   | ICTP-722 - Realizing Metamorphic Manufacturing. G. Daehn, S. Niezgoda, B. Thurston, M. Groeber   |
| 05:45 pm | ICTP-454 - Anisotropic hardening models for multiple strain path changes in high strength steels forming.  B. Reyne, T. Manik, H. Moradi, B. Holmedal  | ICTP-277 - Characterization of the flow behavior of a Ti-6Al-4V alloy during cylinder compression. S. Min Ji, M. Kaswandee Razali, J. Muk Choi, M. Soo Joun  | ICTP-212 - Segmentation Method for Bending Tools - Fundamental Investigation of Profile Forming by Seg- mented Tools. J. Reuter, P. Frohn-Sörensen, B. Engel                              | ICTP-753 - Investigation on<br>Energy Efficient Manufacturing<br>of Gears by Controlled Forging<br>of Bainitic Steels. A. da Silva Ro-<br>cha, V. Marques De Menezes, R.<br>L. Dalcin, C. J. Turra, T. Marques<br>Ivaniski |
| 06:05 pm | ICTP-519 - Non-iterative stress projection method for continuum plasticity. S. Yoon, S. Lee, F. Barlat   | ICTP-682 - Distortional<br>hardening of wrought Mg alloy.<br>B. Shi  |   | ICTP-278 - Flow behavior<br>of an A6082 alloy at elevated<br>temperature. J. Hwi Park,<br>JM. Kaswandee Razali, J.Muk<br>Choi, S. Min Ji, N. Abd Hamid,<br>M. Soo Joun   |
| 06:25 pm |  | End of   | the day   |  |

Wednesday, September 27th, 2023

## Workshop: Challenges and opportunities of material forming industries

|                                    | towards zero emission objectives  |                         |   |  |  |  |  |   |  |                  |  |
|------------------------------------|---|-------------------------|---|--|--|--|--|---|--|------------------|--|
| Siagne 2 IBIS Conseil La Napoule 1 |   |                         |   |  |  | La Napoule 1   |  | La Napoule 2  |  |                  |  |
| aya                                | ICTP-223 - Investigation<br>of measures for material<br>flow control during backward<br>extrusion of geared compo-<br>nents from coil. M. Leicht, J.<br>Henneberg, M. Merklein            | : N. Tomé               | ICTP-576 - Accelerated<br>phase-field simulations for<br>static and dynamic recrystalli-<br>zation. Q. Zhang, G. Fang   |  | ICTP-403 - Effect of Cr<br>concentration and oxide<br>scale composition in hot rol-<br>ling tools. J. Akaike, T. Katsu-<br>mura, M. Miyake                                       |  | ICTP-524 - Assessing the<br>Bendability of UHSS in Plane<br>Strain Conditions. P. Krawec,<br>S. Hazra, E. Brambley   | medal   | ICTP-176 - Model-based<br>evaluation of methods for the<br>determination of the onset of<br>yielding by temperature mea-<br>surement. C. Hartmann, S.<br>Vitzthum, L. Maier, W. Volk |                  |  |
| Chair: A. Erman Tekkaya            | ICTP-238 - Demonstrating the applicability of folding-shearing in a pressline. R. Arora, C. Cleaver, J.Allwood  | N • Chair: Carlos       | ICTP-399 - Unsupervised<br>Segmentation for Microstruc-<br>ture Identification of High<br>Strength Steel. B. Zhu, K. Shu,<br>W. Liu, Z. Chen, Y. Wang, Y.<br>Zhang  | : Mirentxu Dubar   | ICTP-790 - Hot rolling<br>modelling : optimization of<br>trimmed area based on cro-<br>codiling and edge cracking<br>simulations. L. Nguyen, A.<br>Harrup, A. Barthelemy         | ir: Junying  | ICTP-412 - Stress relief for crack prevention by adding cavities to V-bending die. R. Yakuno, H. Suwa, K. Takahashi, S. Kajikawa, Y.Yusa, T. Kuboki                              | <ul> <li>Chair: Bjørn Hol</li> </ul>  | ICTP-359 - Hot deformation<br>behavior and element diffu-<br>sion of bimetallic ring blank by<br>centrifugal casting under hot<br>compression. Y. Jia, H. Qi, Z. Li                  |                  |  |
| SHEET FORMING • Ch                 | ICTP-247 - Plate Roll Embossing Process - The efficient and flexible embossing of sheet metals. D. Briesenick, M. Liewald, P. Heinzelmann   | <b>RUCTURE EVOLUTIO</b> | tured alloys: combining mechanisms to improve the mechanical properties. M. Laurent-Brocq, L. Schedule Free Rolling. J. Ca  | ICTP-415 - Profile Contour<br>and Flatness Control of Elec-<br>trical Steel in Multiple-width<br>Schedule Free Rolling. J. Cao,<br>C. Song, L. Wang, Q. Zhao, J.<br>Xiao, L. Sun | BENDING · Cha  | ICTP-734 - Warm V-Bending and Hydrogen Embritt-<br>lement Properties of Ultra-<br>high-Strength TRIP-Aided<br>Bainitic Ferrite Steel Sheets.<br>A. Nagasaka, T. Hojo, J. Ko-<br>bayashi, C. Tabata | ITUTIVE MODELING   | ICTP-560 - Recovering and<br>Hot Deformation Processing<br>of Recycled Spray Formed<br>7055 Aluminum Alloy Pow-<br>ders. L. Wang, Z. Tao, Huang,<br>M. Shi, X. Ma |  |                  |  |
| SHE                                | ICTP-203 - Concept for<br>the incorporation of auxe-<br>tics as active die faces for<br>flexible metal forming. P.<br>Frohn-Sörensen, B. Engel, J.<br>Reuter                              | MICROSTE                |   |  | ICTP-257 - Temperature control during the process combination welding and rolling for adjusting the microstructural evolution. B. Sydow, S. Härtel                               |  | ICTP-521 - Scalable tool<br>design for 3D swivel ben-<br>ding. M. Schiller, B. Engel, P.<br>Frohn-Sörensen   | CONST   | ICTP-699 - An imacproved<br>physically-based constitutive<br>model for the hot deformation<br>behavior of GH4698 superal-<br>loy. P. Yan, D. Wen, J. Li                              |                  |  |
|                                    |   |                         |   |  | Coffee break   |  |  |   |  |                  |  |
|                                    | ICTP-335 - Influencing parameters in the deep drawing of fiber metal laminates with low viscous matrix. M. Kruse, N. Ben Khalifa  |                         | ICTP-199 - Crystallographic<br>and experimental studies of<br>non-basal slip in magnesium.<br>Y. Huang, J. iang   |  | ICTP-182 - An integral generating forming process for tubular parts with longitudinal and transverse external ribs. X. Chen, Z. Yu, Y. Zhao, Z. Zhu                              |  | ICTP-158 - Effect of initial cross-sectional shape on bent shape in "Bending and compression method" for in-plane bent sheet metal. T. Muraoka, Y. Okude, S. Kajikawa, T. Kuboki |   | ICTP-294 - MD simulation<br>on the initiation of plastic<br>deformation by nanoinden-<br>tation. Y. Sato, S. Shinzato, T.<br>Ohmura, T. Hatano, J. Yanagi-<br>moto, S. Ogata         |                  |  |
| Chair: Hengan Ou                   | ICTP-380 - Design Optimization and Validation of GMT hat structures under crushing load cases. S. Jayakumar, S. Christy Anand, X. Fang  | air: Shi Hong Zhang     | ICTP-284 - Influence of Equal<br>Channel Angular Pressing on the<br>Microstructure and Texture of Mg-<br>Zn-Y-Zr-RE Alloy Sheets. V. Böhm,<br>M. Gruber, E. Abele, C. Steinbauer,<br>J. Victoria-Hernández, D. Letzig, N.<br>Ben Khalifa, W. Volk | the Mg-<br>hm, uer, J. N. Legistration of the conical ring with inner transverse rib: numerical and experimental investigations. X. Tian, F. Chen, Z. Cui                        |  | Channel Angular Pressing on the Microstructure and Texture of Mg-Zn-Y-Zr-RE Alloy Sheets. V. Böhm, M. Gruber, E. Abele, C. Steinbauer, J. Victoria-Hernández, D. Letzig, N. Ben Khalifa, W. Volk   | ICTP-458 - The forming technology of thin-walled conical ring with inner transverse rib: numerical and experimental investigations. X. Tian, F. Chen, Z. Cui                     |   | ICTP-451 - Improving the bending performance of high strength thin-walled structures by laser-assisted robotic roller forming. Y. Liu, J. Wang, W. Cai, J. Lian, B. Carlson, J. Min  | ir: Xiaoqiang Li | ICTP-216 - Study on the micro-scale deformation behaviour of Al-B4C composite by using CPFE-CZ model. X. Tong, Y. Li, M. W. Fu |
| •                                  | ICTP-439 - Development<br>of the one-step hybrid for-<br>ming process to produce an<br>Al-GMT-Hybrid Crash Mana-<br>gement System. A. Hajdare-<br>vic, S. Jayakumar, L. Stolz,<br>X. Fang | EVOLUTION · Ch          | ICTP-334 - Improving the precipitation hardness of ductile Magnesium alloys by alloying and processing. G. Kurz, S. Jo, J. Bohlen   | ING • Chair: Gang  | ICTP-494 - Examination<br>of a composite ring rolling<br>process with different wall<br>thicknesses in FEM and ex-<br>periment. L. Kluge, S. Ster-<br>gianou, D. Bailly, G. Hirt | NDING . Chair: Heng  | ICTP-363 - Investigation<br>of warping and springback<br>in kinematic U-profile ben-<br>ding with partial heating. E.<br>Hoffmann, J. Grodotzki, A. E.<br>Tekkaya                | MODELING • Cha  | ICTP-464 - 3-D FE forming simulations accounting for texture induced anisotropy. B. Revil-Baudard, O. Cazacu   |                  |  |
| SHEET FORMING                      | ICTP-635 - Negative Pressure Forming of Double-curved Sandwich Panels Based on Reconfigurable Discrete Mold. M. Wang, Y. Qi, D. Li  | MICROSTRUCTURE          | ICTP-443 - Correlation<br>among stress state, plastic<br>mechanism, and texture evo-<br>lution: Analysis with effec-<br>tive Schmid factor. S. Chen,<br>S.Deng, H.Song, S.Zhang   | ROLL   | ICTP-222 - Development<br>of dimensional control tech-<br>nology for seamless steel<br>pipe rolling in sizing mill. Y.<br>Yoshimura, S. Sasaki, T. Kat-<br>sumura, M. Miyake     | BEN  | ICTP-482 - Effect of<br>Diameter of Fulcrum Roller on<br>Shape of Rebar in Bending. S.<br>Higaki, T. Go, K. Mizuno, M. Sa-<br>sada, T. Tanaka                                    | CONSTITUTIVE  | ICTP-375 - Simulation of<br>texture development of TA15<br>alloy tube during spinning<br>based on crystal plasticity<br>finite element method. X.<br>Wang, W. Wu, T. Liu, R. Zhang   |                  |  |
|                                    | ICTP-537 - Formability in   |                         | ICTP-610 - Effect of Ca or/   |  | ICTP-742 - The ERW tube  |  | ICTP-438 - Mechanical  |   |  |                  |  |

cold roll forming simulation

with different cage roll arran-

gement and fin pass design.

J.-J. Sheu, E.-X. Jian

End of the day

reaction of granular filler and

its interaction mechanism with tube during push-bending process. W. Xie, S. Chen,

## Thursday, September 28th, 2023 PLENARY LECTURES: Pierre Montmitonnet «Space-and time-varying friction in metal forming risks and opportunities, experimental

| 08:30 am |   | pace-and time-varying friction in<br>and numerical a<br>ne past, present & future challen   | assessment»,   |   |
|----------|---|---|--|---|
| 10:00 am |   | Coffee  | break  |   |
|          | Auditorium  | Azur 1  | Azur 2   | Siagne 1  |
| 10:30 am | ICTP-533 - Formability and<br>spring-back of light metals at<br>high strain rates. SH. Zhang,<br>H. Li, Y Xu, S-F. Chen, H-W.<br>Song   | ICTP-620 - A more general<br>orthotropic strain-rate poten-<br>tial based on the linear trans-<br>formation method. J. P. Brito,<br>M. C. Oliveira, J. L. Alves | ICTP-486 - The effect of<br>electroplasticity on CNTs/Al<br>under different heat treat-<br>ment tempers. H. Dong, G.<br>Guo, Y. Li, X. Li, H. Fan, D. Li                     | ICTP-219 - AMC hot forging.<br>M. Graf, R. Pippig, T. Lehnert,<br>A. Jedynak, S. Härtel   |
| 10:50 am | ე   | s <u>ə</u>  | ICTP-636 - A study of internal defects in flexible hot medium hydroforming of complex structures of fiber metal laminates. Y. Dongdong, L.Yong, Z. Chiye, Z. Sanmin,L. Lihui | ICTP-250 - Shear Forging of Aluminum and Copper Material. Z. Wang, T. Hakoyama  |
| 11:10 am | ICTP-709 - On the numerical assessment of failure in stretch-flanging by SPIF using equivalent strain versus triaxiality diagrams. J. A. López-Fernández, G. Centeno, C. Vallellano | Szőke   | ICTP-662 - Enhanced mechanical properties of high temperature titanium alloy component by fast gas forming with in-die quenching. W. Chen, K. Dang, K. Wang, G. Liu          | ICTP-410 - Numerical and Experimental Investigation of Deformation Characteristics during High-Frequency Radial Forging of AA7075. S. Tamimi, J.Huang  ICTP-539 - Effect of strain  |
|          | mability of titanium bipolar plate via hot stamping. X.   | cation of the YLD2000-2D yield locus exponent for stainless   | SiC fiber-reinforced titanium  | ICTP-539 - Effect of strain rate on the mechanical and microstructural properties of Ti-6Al-4V - Application to hammer forging. J. Agirre, B. Erice, P. Arrese, N. Otegi, L. Galdos |
| 11:50 am | ICTP-339 - Application of<br>Barlat's Yld 2000 Yield Stress<br>Function to Predict Anisotro-<br>pic Plastic Behaviour and<br>Limit Strain Curve. J. Divo<br>Bressan, M. Donadon     | ICTP-508 - In-plane torsion<br>test - Analysis of the tool de-<br>sign. F. Stiebert, H. Traphöner,<br>A. E. Tekkaya   | ICTP-678 - An experimental study of the densification mechanism in semi-solid powder forging of Diamond/6063 Al Composite. W. Zhang, Y. Li, H. Du, L. Lang                   | ICTP-248 - Forming of involute gear by back pressure controlled divided flow forging by using liquid lubricant. A. Yanagida, M. Kawata, T. Soga, Z. Wang                            |
| 12:10 am |   | ICTP-538 - A material model optimization approach for the sheet metal forming process using the hole expansion test. T. Bhujangrao, T. Chezan                   |  |   |
| 12:30 am |   | Lunch • Sponsored   | by TRANSVALOR  |   |

#### PLENARY LECTURES:

**MORNING** 

Pierre Montmitonnet «Space-and time-varying friction in metal forming risks and opportunities, experimental and numerical assessment»,

Ming Wang Fu «The past, present & future challenges in microforming», chair: Elisabeth Massoni

#### Coffee break

|                          | Siagne 2  | IBIS   |            | Conseil  |                    | La Napoule 1   |   | La Napoule 2   |
|--------------------------|---|--|------------|--|--------------------|--|---|--|
|                          | ICTP-225 - Thinning and springback of 5A06 aluminum alloy thin-walled elbow was studied by experiments and simulation. X.Huang, B. Guan, Y. Zang  | ICTP-659 - Prediction of<br>Grain Size Uniformity in Hot<br>Forming of TA15 Unequal<br>Thickness Thin-walled Shell. Z.<br>Sun, Z. Dang                 |            | ICTP-549 - Numerical modeling of the redistribution of residual stresses in deep rolled cross bores due to cyclic torsional loading. L. Uhlmann, F. Reissner, S. Nambla Rathnakar, J. Baumgartner, T. Herrig, T. Bergs |                    | ICTP-151 - Linear Energy Density and ductility of Ti6Al4V parts produced with additive Powder Bed Fusion technology. G. Buffa, D. Palmeri, G. Pollara, L.Fratini                                 |   | ICTP-540 - Parameter<br>identification applying Full-<br>Field Calibration (FFC) tech-<br>niques. C. Ilg, A. Haufe, M.<br>Liewald  |
| ssan                     | ICTP-440 - Dimension<br>evolution and control of ul-<br>trathin metallic sealing ring<br>considering whole forming<br>process. B. Yan, B. Meng, D.<br>Li,M. Wan   | ICTP-296 - Anisotropic size effect on the plastic deformation behavior of B-Ti. H. Zhang, L. Deng, X. Wang, X. Tang, J. Jin                            |            | ICTP-186 - Study on the<br>behavior of rotating material<br>around the pass line at exit<br>with caliber-rolling for wire<br>and rod. R. Ifuku, H. Kushida   | uang               | ICTP-171 - Hybrid Additive<br>Manufacturing of Silver Col-<br>lector Coins. J. Pragana, P.<br>Alexandrino, R. Sampaio, A.<br>Araújo, I. Bragança, C. Silva,<br>P. Martins                        | aradogan                                | ICTP-614 - Two-step<br>homogenization of the<br>elasto-plastic behaviors of<br>Csf/Mg composites. W. Tian,<br>X. Chao, J. Zhou   |
| Chair: Jose Divo Bressan | ICTP-471 - Simplified calibration of the compartmentalized model. W. Liegard, L. Charleux, E. Roux, P. Balland, L. Tabourot   | ICTP-332 - Refinement mechanism of coarse grains in as-cast Ti2AlNb-based alloy through uniaxial and multi-axial compressions. H. Liu, Z. Yang, Z. Cui | ij Milenii | ICTP-723 - Flexible skew<br>rolling process. X. Wu, L. Lin,<br>W. Peng, Y. Shao, H. Li   | RING • Chair: Ke H | ICTP-463 - Design and<br>manufacturing of a WAAM<br>lightweight press-hardening<br>forming tool and testing of<br>press-hardened metal sheets.<br>R. Jäger, B. Sydow, A. Sch-<br>midt, S. Härtel | <ul> <li>Chair: Celalletin K</li> </ul> | ICTP-588 - Mechanical<br>property enhancement due<br>to small strain deformation<br>prior to peak-age hardening<br>in an Al-Mg-Si alloy. A. Essien,<br>Z. Li, C. Barbatti, C.Mendis, Y.<br>Huang |
| SHEET FORMING • C        | ICTP-522 - The bending<br>method for sheet metal ha-<br>ving widely thickness change<br>by press brake with variable<br>punches. H. Okada,N. Hirano,<br>T. Kimura, H.Oribe, T. Wada,<br>S. Azami, T. Kitahata | ICTP-444 - A study on deformation mechanisms of Ti2Al-Nb-based alloy under plane strain compression. Z.Yang, H. Liu, H. Zhang, Z. Cui                  | 9          | ICTP-227 - Deformation<br>characteristics and Micros-<br>tructure evolution of GH4169<br>alloy Bars with delta-phase<br>by Flexible Skew Rolling. H.<br>Zhang, B.Wang, C.B.Zhu, Y.<br>Li, J.Yin                        | DITIVE MANUFACTU   | ICTP-316 - Study on mechanical properties of hybrid aluminum alloy formed by forging and wire arc additive manufacturing. Z. Yu, X. Yu, X. Chen, J. Ni   | TUTIVE MODELING                         | ICTP-683 - A phenome-<br>nological constitutive model<br>for the tension-compression<br>asymmetry in Magnesium al-<br>loys. K. Zhang, H. Badreddine,<br>Z. Yue, H. Yan, S. Han                   |
| Š                        | ICTP-531 - On Forming<br>Sheet Metal Parts in Single<br>Curvature with English<br>Wheel. KJ. Fann, YH. Wu   | ICTP-670 - Hot deformation behavior of as-cast Ti-6554 alloy with different grain morphologies. S. Guo, C. Li, L. Huang, J. Li                         |            | ICTP-718 - Towards a generalized template for smart manufacturing use cases. X. Feng, L. Ding  | AD                 | ICTP-220 - Temperature<br>effect in nickel superalloy<br>forming based on solid-state<br>bonding. Y. Wang, Y. Liu, J.<br>Jiang   | CONSTI                                  | ICTP-297 - A new model for<br>creep-ageing of aluminium<br>alloy under various thermal<br>conditions. Y. Li,T. Hou, Y. Gao   |
|                          | ICTP-641 - The reverse<br>bulging deep drawing of thin<br>walled curved shells. Wen<br>Sun, Wei Liu, Yongchao Xu,<br>Shijian Yuan   |  |            |  |                    | ICTP-698 - Wire arc additive manufacturing of aluminium alloy with interlayer laser shock peening. K. Huang, N. Chen   |   |  |

**Lunch • Sponsored by TRANSVALOR** 





## Thursday, September 28th, 2023

| 02:00 pm | JSTP prizes for Precision Forging • Chair: Kazuhiko Kitamura (Japan)   |   |   |  |  |  |  |  |
|----------|--|---|---|--|--|--|--|--|
|          | Auditorium   | Azur 1  | Azur 2  | Siagne 1   |  |  |  |  |
| 03:05 pm | ICTP-546 - Influence of<br>the identification proce-<br>dures of the material model<br>in accurate prediction of ISF<br>forces. E. Betaieb, J. Shin, Y.<br>Lee, L. Duchêne, A. I. Taub, M.<br>Banu, A. M. Habraken | ICTP-589 - An identification<br>method for dynamic anisotro-<br>pic plasticity using the virtual<br>field method and heteroge-<br>neous impact test. J. Fu, Z.<br>Yang, J. Luo, L. Qi | ICTP-622 - Prof. Lihui<br>Lang and his contribution to<br>plastic forming technology.<br>X. Li, Y. Li                   | ICTP-756 - Separation of<br>the tools and identification of<br>the numerical simulation pa-<br>rameters of the screw press<br>dynamic model. H. Song, C.<br>Durand, R. Bigot |  |  |  |  |
| 03:25 pm | L. Polec, F. Maaß, T. Claus-   | ICTP-686 - A Full-Field<br>Calibration based on DIC for<br>Parameter Identification of<br>3rd Gen AHSS. F. Han, C. XU,<br>H. Jiang  | ICTP-503 - Electrically-assisted incremental forming of Invar 36 sheet. H. Zhou, Y. Zhu, X. Li, H. Dong, J. Hou, Y.Wang | ICTP-413 - Deformation Behavior of Tool and Workpiece in Plate Compression. K. Jo, T. Hakoyama, Z. Wang  |  |  |  |  |
| 03:45 pm | in ti-steps asymmetric rolling process: from experiment to numerical simulations. F. Cazes, G. Vincze, I. Ionescu  | ICTP-748 - Anisotropic plasticity in a roll-bonded Fe-Al multilaminate. G. Hanon, L. Delannay   | ∑<br>-<br>-   | ICTP-149 - Simplified 3D finite element simulations of the manufacturing process-induced distortions in large bearing rings. M. He, R. Scott Hyde                            |  |  |  |  |
| 04:05 pm | CTP-474 - Influence of microstructure due to different cooling and heating rates on the mechanical behavior for inline processes. A. Jhanji, B. Sydow, TE. Adams, S. Habisch, S.Härtel                             | ICTP-553 - Numerical investigation on dissimilar Titanium-Aluminum T-joints produced by Friction Stir Welding: Process mechanics. H. Rana, G. Buffa, F. Micari, L. Fratini            | SYMPOS  | ICTP-178 - Investigation on thermal effect induced by ultrasonic vibration on surface deformation behavior during micro-forging. Z. Yin, M. Yang, R. Kitamura                |  |  |  |  |
| 04:25 pm |  |   |   |  |  |  |  |  |
| 04:50 pm | (including JSTP Award  | Closure c<br>I for Young Researchers by   |   | 2026 announcement)   |  |  |  |  |
| 05:30 pm |  | Farewe  | II Party  |  |  |  |  |  |

## JSTP prizes for Precision Forging • Chair: Kazuhiko Kitamura (Japan)

**AFTERNOON** 

|                  | Siagne 2   |                    | IBIS  |                      | Conseil  |                            | La Napoule 1   |                    | La Napoule 2  |  |
|------------------|--|--------------------|---|----------------------|--|----------------------------|--|--------------------|---|--|
|                  | ICTP-430 - Forming limit<br>of dual phase steel: an ex-<br>perimental and numerical<br>investigation. M. Müller, N.<br>Fehlemann, T. Herrig, M. Kö-<br>nemann, T. Bergs, S. Müns-<br>termann |                    | ICTP-445 - Size effect on<br>grain-scale statistics in micro<br>metal forming. F. Zhenyong, L.<br>Heng, Z.Duo, F. Mingwang                                      |                      | ICTP-671 - Asperity forming in rolling. Y.Yoshikawa, T.Nishiyama, M.Sakamoto   |                            | ICTP-460 - Review and analysis of manufacturing curved extrusion components. K. Achchige Dulani Daminda Kuruppu, W. Zhou, Z. Shi, J. Lin |                    | ICTP-677 - Effects of tensile and compressive stresses on stress relaxation behavior and mechanical properties in an Al-Cu alloy. Y.Yang, L. Zhan             |  |
| Tatsuhiko Aizawa | ICTP-381 - Approximation<br>of Pressure Fields Generated<br>by High-Voltage Discharges<br>in Liquid on a Flat Wall. M.<br>Knyazyev, M. Holzmüller, W.<br>Homberg                             | ir: Jun Yanagimoto | ICTP-772 - A study on mi-<br>cro-extrusion process to de-<br>velop lightweight Magnesium<br>alloy based micro-compo-<br>nents. B.Venkatesh, S.K. Pa-<br>nigrahi | io Cao               | ICTP-558 - Physical and<br>numerical modeling of mi-<br>cro-extrusion behavior of<br>AA3XXX Aluminum alloy in<br>cold roll bonding. M. Navidi-<br>rad, J. Plumeri, N. Vermaak,<br>M. Watanabe, W. Misiolek | Kajikawa                   | ICTP-418 - Refinement of<br>Process Parameters in Rotary<br>Draw Bending. M. Ali Kaleem,<br>B. Engel, P. Frohn-Sörensen, D.<br>Nebeling  | noit Revil-Baudard | ICTP-376 - User defined material modeling of woven fabric composites for strain rate dependency and nonlinear shear behaviors. B.Ahmad, S. Jayakumar, X. Fang |  |
| • Chair:         | Analysis in Thick Sheet Metal<br>Forming of Aluminum AA7075<br>with Regard to Milling Fini-<br>shing. M. Ott, W. Volk  | EVOLUTION • Cha    | ICTP-736 - Mechanical properties of Mn8/SS400 bimetal composites. S. Yuan, H. Xie, H. Wu, X. Liang, S. Jiao, Z. Jiang   | ING • Chair: Jianguo | ICTP-189 - Development<br>of invers method to estimate<br>stresses on the roll surface<br>during rolling. Y. Maeda, Y.<br>Fujii, T. Shiraishi  | BENDING • Chair: Shohei Ka | ICTP-210 - Online adaptive control in metal forming. J. Ma, S. A. Tronvoll, T.Welo   | DELING • Chair: Be | ICTP-433 - Residual stress<br>prediction model for cold<br>precision bulk forming of AISI<br>9310 steel. X. Zeng, X. Fan                                      |  |
| SHEET FORMING    | ICTP-616 - Estimation of<br>kinematic hardening of sheet<br>metals based on stress-re-<br>laxation behavior. K. Matsugi,<br>K.Ikeda, T. Araki, R. Hino                                       | MICROSTRUCTURE     | ICTP-465 - A front-tracking method to simulate the microstructural evolution in polycrystalline materials during hot metal forming. S. Florez, M.Bernacki       | ROLL                 | ICTP-801 - Manufacturing<br>of High-Performance Magne-<br>sium Alloy Sheets via High<br>Strain Rolling Process. R. Ku-<br>mar, S. Kumar Panigrahi  |                            | ICTP-234 - Cryogenic<br>formability potential of thin-<br>walled aluminum alloy tube. H.<br>Sun, H. Li, H.Yang, M. Fu                    | CONSTITUTIVE MOI   | ICTP-320 - Towards the consideration of microstructural heterogeneities. M. I. Farah, L. Tabourot, L. Characleux, P. Balland, E. Roux                         |  |
|                  | ICTP-400 - A novel insight into plastic instability behavior from the mesoscopic-scale strain analysis in medium Mn steel. S. Zhao, R. Song, Y. Zhang, W. Huo, X. Wang, X. Chen              |                    | ICTP-369 - Exploring the potential of refining microstructure of metastable 2 alloy with an initial 2-colony structure. X. Fan, L. Wang                         |                      | ICTP-799 - Effect of Rol-<br>ling reduction on tension<br>compression yield asymme-<br>try of AZ31 Magnesium Alloy.<br>S. Punyakanti, B.Narayana<br>Sahoo  |                            |  |                    |   |  |

#### Closure ceremony

(including JSTP Award for Young Researchers by Chair T Kuboki and ICTP 2026 announcement)

#### Farewell Party







**Jian CAO** Northwestern University (USA)

**Machine Learning** in Advancing Metal **Processing Technologies** 

> Monday, 25th 10:00 am - 10:45 am Auditorium

## 10. Plenary Speakers

#### Bernd-Arno BEHRENS

Leibniz Universität Hannover (Germany)

#### **Digital Transformation in the World of Forging**

Tuesday, 26th 08:30 am - 09:15 am Auditorium

#### **ABSTRACT:**

Digital tools are important aids for the optimisation of forging processes. Three approaches are presented here that support the process design, the process monitoring and the modelling.

The design of an economical staging sequence is characterised, for example, by fold- and crack-free forming with few forming steps and little excess material. In order to economically design a staging sequence for complex component geometries, a targeted design is necessary. Preforms should be designed in such a way that the mass distribution along the longitudinal axis is well approximated to the finished form. With conventional methods, such as the mass distribution diagram in 3D space, designing geometrically complex components is very time-consuming. In reality, stage sequences are often only designed in a shortened way, depending on the necessity or the possibilities of the respective company, and the design is often based on the experience knowledge of the employees or on already existing reference

Here, an Al-based method for determining the mould parting line as well as for the automated design of economic stage sequences is presented. The method does not rely on reference processes of already existing staging sequences since the necessary information is automatically extracted from the forging geometry.

In addition, developments in the data-based process monitoring in die forging and the resulting improved numerical modelling for the wear calculation of forging dies are discussed.

The combination of the mechanics-driven and data-driven approaches have received increasing attention in both academic and industry. In this talk, I will post the challenges that we are facing to the broad manufacturing community and use two manufacturing processes, i.e., metal powderbased additive manufacturing and sheet metal forming as demonstration cases.

Specifically, I will show how the integration of the fundamental process mechanics, process control, and techniques including machine learning to achieve effective and efficient predictions of material's mechanical behavior due to or during a manufacturing process.

Our solutions particularly target three notoriously challenging aspects of the process, i.e., long history-dependent properties, complex geometric features, and the high dimensionality of their design space.

#### Toshihiko KUWABARA

Tokyo University of Agriculture and Technology (Japan)

#### Advanced material testing methods for sheet metals

Monday, 25<sup>th</sup> 02:00 pm - 02:45 pm Auditorium



#### **ABSTRACT:**

Improvement of the predictive accuracy for defect formation (such as fracture and springback) is key to realizing trial-and-error-less manufacturing. In metal forming processes, materials are subjected to various multiaxial stresses and stress reversals. Therefore, the parameters of the material models used in finite element simulations should be determined using the material testing methods that accurately reproduce the stress states generated in real forming processes.

This lecture reviews the advanced material testing methods for sheet metals. Special attention is given to the anisotropic plastic deformation behavior of industrial materials and to the validation of the material models under both linear and nonlinear stress paths for large plastic strain ranges. In addition, examples of improving the accuracy of forming simulations by selecting appropriate material models are presented.



#### Sandrine THUILLIER

Université de Bretagne Sud (France)

#### From homogeneous to heterogeneous mechanical testing of metallic materials

Tuesday, 26<sup>th</sup> 09:15 am - 10:00 am **Auditorium** 

#### **ABSTRACT:**

The strength of materials is an essential information in mechanical design and specific tests, like the tensile test, have been used since several centuries. Before necking, such a test is homogeneous and corresponds to a single mechanical state, defined by the stress and strain tensors.

With virtual mechanical design, there is a need for a large number of mechanical states to calibrate advanced models for hardening, anisotropy and rupture. Two trends are existing, either increasing the number of homogeneous tests or using few heterogeneous tests. In the last case, using full-field measurements and finite element simulations, the richness of the mechanical states of only one test is exploited to identify material parameters.

This presentation will focus on a review of heterogeneous tests for metallic sheets and on how to evaluate the quality and diversity of the information. As well as on methods to design heterogeneous tests and strengths and limitations of the approach. Is there a path toward a single, standardized heterogeneous test?







**Julian ALLWOOD** University of Cambridge (United Kingdom)

The role of metal forming in a world with zero emissions

> Wednesday, 27th 09:30 am - 10:15 am Auditorium

#### **ABSTRACT:**

Most countries of the world have now agreed targets to reaching zero emissions by midcentury. However, there is no agreement on how to deliver these commitments. The absence of a clear plan is a result of two incomplete approaches: politicians and the leaders of high-emitting businesses all proclaim that there is no need to constrain today's activities, because new technologies will make solution easier if we wait; meanwhile specialists in all disciplines attempt to reframe the problem to fit their existing methodologies, but in doing so, miss the essence of the problem - which is scale. As a result, emissions continue to rise, raising the risk of a devastating global famine this century.

To try to identify how the skills and expertise gathered at ICTP can contribute to a safe planet, this talk will begin by exploring the options for future supply of bulk materials. The most likely future, based on current technology trends, is for a radical reduction in total metal supply, which will mainly be provided by recycling.

Responding to this reduced supply requires that we make much better use of much less metal. Partly this depends on extending the life of metal-intensive goods, especially in construction, vehicles and large industrial equipment. This does not generally require innovation in metal forming technology.

However, following a century of virtually limitless supply of low-cost high-performance metal, we have become careless in its use: half of all sheet metal made annually is cut off as scrap during manufacturing; most components are over-designed by a factor of two or more. This sets the agenda for how metal forming technologists can contribute to making a safe planet. The talk will attempt to identify the areas where different technologies can make most impact and give recent examples of where innovation has begun to have scalable impact.

#### Pierre MONTMITONNET

Mines Paris PSL Research University (France)

#### Space-and time-varying friction in metal forming risks and opportunities, experimental and numerical assessment

Thursday, 28th 08:30 am - 09:15 am Auditorium

#### **ABSTRACT:**

Friction is known as a difficult-to-assess input in metal forming. This is all the more damageable as it may have a huge impact on certain processes and the quality of their product. In spite of a large amount of research done and a vast literature, which friction law to choose and how to identify the corresponding coefficients remains a puzzle in most cases. This is due to multiple interacting mechanisms involving an almost unlimited number of variables. Furthermore, these variables, e.g. contact conditions (contact pressure, temperature, sliding velocity, lubrication regime...) may vary across extended contacts, making it probable that friction coefficients be non-uniform. Transient friction may not be identical to steady state friction either: in general, friction may be space- and time-dependent.

In many situations, a reasonable compromise solution can be found, in that sensible and useful results can be obtained, with a single friction coefficient, constant in space and time. The purpose of this presentation is to review a few cases where this simplification does not hold, i.e. friction on different tools or at different stages of a process may not be considered identical without significant errors. Based on literature and personal recent work, examples of this will be described, e.g.

- Different roles of friction on rollers, guide shoes and plug in Mannesmann 2-roll piercing,
- Consequences of internal vs external friction in tube pilgering,
- Impact of friction on flow in mixed forward / backward extrusion,
- blankholder friction vs tool radii friction in deep drawing and stamping,

Some thoughts will be given to the measurement of such time- and space-dependent friction, either from the process itself using a sufficient number of observable data, usually by exploiting process modelling; or using different friction tests mimicking conditions on different tools / at different places, such as in deep drawing.

Tentative examples on how non-uniform friction is or could be used to optimize certain processes will finally be addressed.

## Ming Wang FU

Hong Kong Polytechnic University (China)

#### The past, present & future challenges in microforming

Thursday, 28th 09:15 am - 10:00 am Auditorium

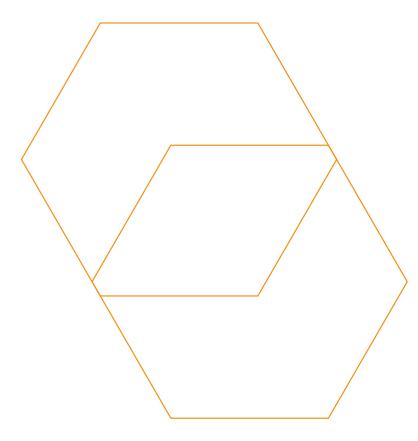


Plenary speakers

#### **ABSTRACT:**

Microforming is a promising micro-manufacturing process for fabrication of meso-/micro-scaled parts via plastic deformation of bulk or sheet materials. In microforming process, there are many unique behaviors and phenomena, which are different from those in macro-scaled forming processes, and thus result in different challenges in the past, present and future. In this talk, these challenges will be delineated and elucidated.

The size effects (SE) induced by different size-scaled factors and their manifestations will be outlined and discussed, and how the SEs generate size-dependent process behaviors, process performances, and the quality and properties of the fabricated microparts, and their scatters will be systematically explicated and thoroughly analyzed. By using microforming of sheet and wire metals as instances, the above-described challenges will be exemplified and characterized.







## 11 • Poster Session

We are delighted to have 34 excellent posters at ICTP 2023 and 4 exhibitors. They are all located in the ICTP 2023 Agora – the heart of the conference where the coffee breaks and lunch breaks will also take place. The posters are availablXe during the entire conference and a formal Poster Session is scheduled for Wednesday, September 27, 11:40–12:30, for you to be able to meet and discuss with the poster authors.

| ICTP-161 | Hot stamping performance prediction  |
|----------|--|
| 1011 101 | Seung Chae Yoon, Je Youl Kong, Jea Myoung Park, Kye Jeong Park, Ki Jung Kim, Joo Sik Hyun, Yoo Dong Chung  |
| ICTP-162 | Influence of accelerated cooling for DSS on hot workability and mechanical properties  Shunsuke Sasaki, Tatsuro Katsumura, Masaru Miyake   |
|          | Silulisuke Sasaki, Latsulu Katsullula, Plasalu Pilyake   |
| ICTP-174 | Electrically Assisted Pressure Joining of Dissimilar Copper 1100 and Aluminum 6061-T6 Alloys Tu-Anh Bui-Thi, Thanh-Thuong Do, Sung-Tae Hong, Si-Hwan Lee, Heung Nam Han  |
| ICTP-188 | Al hot stamping using volatile medium and die quenching<br>Lihong Cai, Meiling Geng, Jin-Cheol Kim, Sung-Tae Hong  |
| ICTP-217 | Reduction of Elongation Anisotropy in A356 Alloy Sheet Cold-Rolled and Annealed from High-Speed Twin-Roll Cast Strips  Yohei Harada, Genki Uruno, Shinji Kumai   |
| ICTP-243 | FEM/DEM adaptive remeshing strategy Farouk Yahya, Cédric Hubert, Nicolas Leconte, Laurent Dubar  |
| ICTP-249 | Data Assimilation for temperature evaluation in Resistance Heating-assisted Micro-forming  Chihiro Machida, Ming Yang  |
| ICTP-357 | Data Visualization and Monitoring of Hot Forging Process A Ra Jo, Cheol Hwan Oh, Ji Seob An, Myeong Sik Jeong, Young Hoon Moon, Sun Kwang Hwang  |
| ICTP-398 | A method to evaluate high strain flow stress curve using simple compress test and indentation test Sang-Kon Lee, Sung-Min Lee, In-Kyu Lee, Sung-Yun Lee, Sung-Kwang Hwang, Dongyong Park, Dae-Cheol Ko           |
| ICTP-417 | Effect of heat treatment on microstructure and properties of 1800MPa ultra-high strength hot-stamping steel  Xinwei Wang, Renbo Song, Yongjin Wang, Xinghan Chen, Weifeng Huo, Shuai Zhao                        |
| ICTP-425 | An Equivalent Approach for Energy Estimation of Underwater Electrical Wire Explosion in Electrohydraulic Forming Changxing Li, Mengyuan Gong, Wei Xu, Yang Hu, Zhipeng Lai, Quanliang Cao, Xiaotao Han, Liang Li |
| ICTP-428 | Water-augmented vaporizing foil actuator for impact welding of dissimilar metals  Mengyuan Gong, Wei Xu, Changxing Li, ZhiPeng Lai, Quanliang Cao, Xiaotao Han, Liang Li   |
| ICTP-429 | High scalable methodology for electromagnetic forming of large sheet metal parts with a spatial-distributed coil array  Wei Xu, Mengyuan Gong, Changxing Li, Zhipeng Lai, Quanliang Cao, Xiaotao Han, Liang Li   |
| ICTP-469 | Influence of forming cycles on the mechanical properties and tribological behaviour of hot forging tools  Nasrine Boualem, Mirentxu Dubar, Philippe Moreau, Laurent Dubar, Philippe Bristiel                     |
| ICTP-484 | Experimental studies on double-sided incremental forming of thermoset fiber reinforced fabrics  Peng Xu, Xiaoqiang Li, Yanfeng Yang, Weizhao Zhang, Xiaobing Li, Fei Feng  |
|          |  |

| ICTP-488 | Analysis of deformation texture formed by spinning of low carbon steel sheet Shiori Gondo, Hirohiko Arai   |   |
|----------|--|---|
| ICTP-497 | Tooling design of biaxial compression test with variable loading path for bulk metal materials  Hongzhi Fan, Haibo Wang, Xiaoqiang Li, Hongrui Dong  | • |
| ICTP-615 | Characterization and modeling of multi-pass cold drawing of thick steel plate  Joséphine Chatellier, Pierre-Olivier Bouchard, Christophe Pradille, Christophe Kerisit  | • |
| ICTP-628 | NbC-reinforced Ti composites manufactured by Equal Channel Angular Pressing (ECAP) and Spark Plasma Sintering (SPS)  William De Paula Santos, Sydney Ferreira Santos, Anibal de Andrade Mendes Filho, Jean-Louis Bobet | • |
| ICTP-629 | The 3D cellular automata diffusive phase transformations model for cooling processes  Mariusz Werminski, Mateusz Sitko,fLukasz Madej   | • |
| ICTP-647 | Wire drawing using crystal orientation rotation Satoshi Kajino   | • |
| ICTP-654 | Prediction of microstructure for Inconel718 laser welding process using multi-scale model  Yukai Chen, Hongtu Xu, Yu Lu, Yin Wang, Ke Huang, Qi Zhang  | • |
| ICTP-656 | Application of rolling deformation method in improving microstructure and material properties  Xu Hongtu, Tian Tiantai, Li Hao, Chen Yukai, Han Bin, Zhang Qi  |   |
| ICTP-665 | Simulation of ultrasonic wave propagation in polycrystalline materials  Adrien Talatizi, Marc Bernacki   | • |
| ICTP-679 | Effects of Air Resistance on Thin Metallic Sheet Deformation during Electromagnetic Forming  Yao Chen, Zelin Wu, Pengxin Dong, Yifan Huang, Runze Liu, Quanliang Cao, Liang Li, Xiaotao Han                            | • |
| ICTP-680 | Phase field ductile fracture modeling applied to underwater explosions tests of thick steel plates  Valentin Duvivier, Pierre-Olivier Bouchard, Guillaume Corvec, Daniel Pino-Munoz, Bruno Leblé                       | • |
| ICTP-690 | Anisotropic plasticity modelling for metal forming applications<br>Mohamed Abatour, Basava Raju Akula, Amar El Ouazani Tuhami, Nikolay Osipov, Stéphane Quilici, Gilles Rousselier                                     | • |
| ICTP-713 | Deformation characteristic of vacuum-assisted incremental sheet forming considering multi tool paths  Hyung-Won Youn, Chang-Whan Lee, Minki Kim, Jongsup Lee, Hoon Huh, Namsu Park                                     | • |
| ICTP-727 | Springback control of electromagnetic forming with thin layer of rubber for ultra-thin titanium plate Yifan Huang, Zelin Wu, Pengxin Dong, Runze Liu, Yao Chen, Quanliang Cao, Liang Li, Xiaotao Han                   | • |
| ICTP-737 | Flow stress characteristics and recrystallization kinetics in novel medium-Mn steels  Aleksandra Kozłowska, Adam Skowronek, Wojciech Borek, Adam Grajcar   | • |
| ICTP-739 | Effect of plastic deformation on continuous cooling and isothermal transformation diagrams of medium-Mn steel  Aleksandra Kozłowska, Barbara Grzegorczyk, Mateusz Morawiec, Adam Grajcar                               | • |
| ICTP-752 | Evaluation of the twinning-detwinning behavior of CP-Ti in cryogenic low-cycle fatigue  Ji-Seob An, Min-Ji Jo, A-Ra Jo, Myeong-Sik Jeong, Sang-Kon Lee, Sun-Kwang Hwang  | • |
| ICTP-759 | IDMEC, Instituto Superior Técnico<br>Ana Rosa-Sainz, Inés Ferrer, María Luisa García-Romeu, M. Beatriz Silva, Gabriel Centeno  | • |
| ICTP-764 | Derivation and Monitoring of Defect Cause Variables through Machine Learning-based Approach in Powder-Forming Process  Cheol-hwan Oh, Ji-Seob An, A-Ra Jo, Myeong-Sik Jeong, Dong-yong Park, Sun-Kwang Hwang           | • |
| ICTP-783 | Roll tap process of parameters optimization and roll tapping machine equipment development Seon-Ho Jung , Young-Jin Kim , Taehoon Choi , Minsu Kim , Jongsup Lee   | • |
|          | . We say   |   |





#### 12. Industrial & Cultural Visits

Friday, September 29th - Departure from Mandelieu

## VISIT 1 **TESCAN**



#### **Accompanying persons from ICTP Organization**

- Charbel Moussa (charbel.moussa@minesparis.psl.eu)
- Emergency phone number: +33 6 48 94 95 99

#### **Important Information**

Participants must take their ID/passport + their ICTP

#### **Details** 07:15 am Meeting point in front of the CEC for the bus Bus trip from Mandelieu congress 08:00 - 9:30 am center to TESCAN 09:30 - 10:00 am TESCAN Welcome & coffee 10:00 - 12:00 am Visit & Workshops (group of 5 to 7 persons) 12:00 - 01:30 am/pm Lunch on site 01:30 - 03:30 pm Visit & Workshops (group of 5 to 7 persons) 03:30 - 04:00 pm Conclusion and Departure 04:00 - 05:30 pm Bus trip back to Mandelieu congress

## VISIT 2 **TEAM HENRI FABRE AIRBUS HELICOPTERS**





#### **Accompanying persons from ICTP Organization**

- Régis Bigot (regis.bigot@ensam.eu)
- Emergency phone number: +33 6 63 78 88 41

#### **Important Information**

Participants must take their ID/passport + their ICTP

|                  | Details<br>Group A<br>(25 pers.) |       | <b>Group B</b> (25 pers.)  |
|------------------|----------------------------------|-------|----------------------------|
| 07:30 am         | Meeting point in fr              |       |                            |
| 08:15 - 10:15 am |                                  | to Ma | elieu congress<br>Irignane |
|                  | Visit Airbus                     | 1     | Visit THF                  |
| 12:30 - 02:00 am | n/pm L                           |       |                            |
| -                | <b>n</b> Visit THF               |       |                            |
|                  | <b>n</b> Bus trip back t         |       | delieu congress            |

## VISIT 3 CNIM VIGNOBLE FIGUIÈRE



#### **Accompanying persons from ICTP Organization**

- Tudor Balan (tudor.balan@ensam.eu)
- Emergency phone number: +33 6 11 91 99 67

#### **Important Information**

Participants must take their ID/passport + their ICTP badge + wear closed shoes.

|                     | Details<br>Group A<br>(15 pers.)                               |   | Group B<br>(15 pers.) |
|---------------------|--|---|-----------------------|
| <b>07:15 am</b> M   | eeting point in fro  |   |                       |
| 08:00 - 09:45 am    | Bus trip from Mandelieu congress<br>center to La Seyne-sur-mer |   |                       |
| 09:45 - 10:00 am    | On site check-in   |   |                       |
| 10:00- 10:45 am     | •  |   |                       |
| 11:00 - 11:45 am    | Presentations  | 1 | Workshop visit        |
| 11:45 - 02:00 am/pi | <b>n</b> Lunch   |   |                       |
|                     | Figuiere Vineyard visit  |   |                       |
| 04:00 - 05:30 pm    | Bus trip back to Mandelieu congress<br>center                  |   |                       |

## VISIT 4 **TRANSVALOR - CEMEF VERRERIE DE BIOT**



#### **Accompanying persons from ICTP Organization**

- François Bay (francois.bay@minesparis.psl.eu)
- Emergency phone number: +33 6 95 23 20 15 (Pierre-Olivier Bouchard)

#### **Important Information**

Participants must take their ID/passport + their ICTP badge.

|                    | Details Group A (16 pers.)                          | <b>Group B</b> (16 pers.)        |  |
|--------------------|---|----------------------------------|--|
| <b>07:30 am</b> M  | eeting point in fror                                | nt of the CEC for bus            |  |
| 08:00 - 08:30 am   | Bus trip from Mandelieu congress<br>center to CEMEF |                                  |  |
| 08:30 - 08:45 am   | Welcome CEMEF                                       |                                  |  |
| 09:00 - 10:30 am   | Visit CEMEF   |                                  |  |
| 10:30 - 12:30 am   | Forge® Training<br>@ Cemef                          | Visit of Biot glass factory      |  |
| 12:30 - 02:00 am/p | <b>m</b> Lunch (                                    | @Transvalor                      |  |
| 02:00 - 04:00 pm   | Visit of Biot<br>glass factory                      | Forge® Training<br>  @Transvalor |  |
| 04:00 - 5:00 pm    | Bus trip back to Mandelieu congress<br>center       |                                  |  |





## Industrial & Cultural Visits

Notes

Friday, September 29th - Departure from Mandelieu

## VISIT 5 SAVIMEX - FRAGONARD





#### Accompanying persons from ICTP Organization

• Pierre-Olivier Bouchard (pierre-olivier.bouchard@minesparis.psl.eu) • Emergency phone number: +33 6 95 23 20 15

#### **Important Information**

Participants must take their ID/passport + their ICTP badge.

|                     | <u>Details</u>  |  |
|---------------------|---|--|
| 08:00 am            | Meeting point in front of the CEC for bus                                     |  |
| 09:00 - 09:30 am    | Bus trip from Mandelieu congress<br>center to SAVIMEX                         |  |
| 09:30 - 12:00 am    | SAVIMEX presentation and visit  |  |
| 12:00 - 01:30 am/pm | Lunch   |  |
| 01:30 - 02:00 pm    | Bus to Fragonnard Flower Factory<br>(17 Route de Cannes, 06130 Grasse)        |  |
| 02:00 - 03:30 pm    | Fragonnard presentation of the company and its history, a visit of the museum |  |
| 03:30 - 04:00 pm    | Mini-perfume Workshop<br>on the Narcisse flower                               |  |
| 04:00 - 04:30 pm    | Bus trip back to Mandelieu congress center                                    |  |

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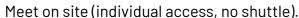


## 13. Social Program

#### **WELCOME PARTY**

(included in your fees)
Sunday, September 24th from 06:30 pm

→ Lagon Mandelieu 930 Avenue de la mer 06210 Mandelieu



The Welcome Party is a 12-minute walk from the Mandelieu Conference Center.

It is not necessary to pass through the conference center before attending the Welcome Party.



(according to your pre-registration options) **Tuesday, September 26**th from 04:30 pm

- → Hyatt Regency Nice Palais De La Méditerranée 13 Promenade des Anglais 06000 Nice
- → Meeting point for shuttle at the conference center CEC

Free late afternoon in the center of Nice. Cocktail and seated dinner at the Hyatt Regency Nice Palais De La Méditerranée. Evening hosted by a talented magician.

Return to Mandelieu by shuttle after dinner.

Cloakroom available at the Hyatt from 05:30 to 11:00 pm

#### **FAREWELL PARTY**

(included in your fees)
Thursday, September 28th from 05:30pm

→ CEC Congress center of Mandelieu Conference venue





## 14. Accompanying Person Program

#### **WELCOME PARTY**

(included in your fees)
Sunday, September 24th from 06:30 pm

→ Lagon Mandelieu 930 Avenue de la mer 06210 Mandelieu

Meet on site (individual access, no shuttle).

The Welcome Party is a 12-minute walk from the Mandelieu Conference Center.

It is not necessary to pass through the conference center before attending the Welcome Party.

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#### **BANQUET NETWORKING EVENT**

(included in your fees)

Tuesday, September 26th from 04:30 pm

- → Hyatt Regency Nice Palais De La Méditerranée 13 Promenade des Anglais 06000 Nice
- → Meeting point for shuttle at the conference center CEC

Free late afternoon in the center of Nice.

Cocktail and seated dinner at the Hyatt Regency Nice Palais De La Méditerranée.

Evening hosted by a talented magician.

Return to Mandelieu by shuttle after dinner.

Cloakroom available at the Hyatt from 05:30 to 11:00 pm

#### **CULTURAL VISIT**

(included in your fees)

#### Wednesday, September 27th from 01:00 pm

1/2 day in Gourdon and visit to the Florian Confectionery.

 $\rightarrow$  Departure by shuttle from the CEC Congress center of Mandelieu (conference venue)

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#### **FAREWELL PARTY**

(included in your fees)

Thursday, September 28th from 05:30pm

→ CEC Congress center of Mandelieu
Conference venue









# AN END-TO-END SOLUTION PLATFORM TO REINVENT **TOGETHER**DIGITAL MANUFACTURING



## THE NEW **GENERATION** OF **SIMULATION**

A THOUGHTFUL PRODUCTION CHAIN THAT ENABLES THE REDUCTION OF MATERIAL QUANTITIES AND THE REDUCTION OF YOUR CO, EMISSIONS



## A COMPLET PLATFORM TAILORED TO YOUR NEEDS

The Transvalor solution ensures seamless interoperability among all your software, facilitating swift and easy data transfer while enhancing the accuracy of your results.

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Start by simulating continuous casting, continue your analysis to study rolling, and control the porosity closure rate. Simulate heat treatments applied to your components and track microstructural changes on various macroscopic and mesoscopic scales, as well as on Representative Volume Element (RVE). To ensure part quality, perform structural calculations under complex thermo-mechanical loading conditions.